



TYPE-CERTIFICATE DATA SHEET

No. E. 009

for Engine
RTM 322 / ANETO-1 series engines

Type Certificate Holder

Safran Helicopter Engines

64510 Bordes
France

For Models:

RTM 322-01/1
RTM 322-01/9
RTM 322-01/9A
ANETO-1K
ANETO-1C



Intentionally left blank



TABLE OF CONTENTS

| | |
|---|-----------|
| I. General | 5 |
| 1. Type / Models | 5 |
| 2. Type Certificate Holder | 5 |
| 3. Manufacturer | 5 |
| 4. Date of Application | 5 |
| 5. CAA/EASA Certification Reference Date: | 5 |
| 6. EASA Type Certification Date: | 5 |
| II. Certification Basis | 6 |
| 1. State of Design Authority Certification Basis | 6 |
| 2. EASA Certification Basis | 6 |
| 2.1. Airworthiness Standards | 6 |
| 2.2. Special Conditions (SC) | 6 |
| 2.3. Deviations | 6 |
| 2.4. Equivalent Safety Findings | 6 |
| 2.5. Environmental Protection | 7 |
| III. Technical Characteristics | 7 |
| 1. Type Design Definition | 7 |
| 2. Description | 7 |
| 3. Equipment | 7 |
| 4. Dimensions | 8 |
| 5. Dry Weight | 8 |
| 6. Ratings | 8 |
| 6.1 Normal Power kW: | 8 |
| 6.2 Contingency Power kW: | 8 |
| 7. Control System | 10 |
| 8. Fluids (Fuel, Oil, Coolant, Additives) | 10 |
| 8.1 Fuel: | 10 |
| 8.2 Oil: | 10 |
| 9. Aircraft Accessory Drives | 10 |
| 10. Maximum Permissible Air Bleed Extraction | 11 |
| IV. Operating Limitations | 11 |
| 1. Climatic Operating Envelope | 11 |
| 1.1 Operating envelope | 11 |
| 1.2 Starting and re-lighting envelopes | 11 |
| 2. Temperature Limits | 11 |
| 2.1 Gas generator exhaust temperature (T46) limits: | 11 |
| 2.2 Fuel temperature: | 12 |
| 2.3 Oil temperature: | 12 |
| 3. Maximum / Minimum Permissible Rotor Speeds: | 14 |
| 3.1 Gas generator speed (NG): | 14 |
| 3.2 Power turbine speed (NP): | 15 |
| 4. Torque Limits: | 16 |
| 5. Pressure Limits: | 16 |
| 5.1 Oil pressure (gauge): | 16 |
| 5.2 Fuel pressure: | 16 |
| 6. Installation Assumptions: | 17 |
| 7. Dispatch Limitations: | 17 |



8. ETOPS Capability 17
V. Operating and Service Instructions 17
VI. Notes 18
SECTION: ADMINISTRATIVE 18
I. Acronyms and Abbreviations 18
II. Type Certificate Holder Record 18
III. Change Record 19



I. General

1. Type / Models

RTM 322-01/1, RTM 322-01/9, RTM 322-01/9A, ANETO-1K and ANETO-1C.

2. Type Certificate Holder

Safran Helicopter Engines
64510 Bordes
France
DOA-ref: EASA.21J.070

Before 16 October 2013 : Rolls-Royce Turbomeca
From 16 October 2013 to 18 July 2016 : Turbomeca
After 18 July 2016 : Safran Helicopter Engines

3. Manufacturer

Before 16 October 2013 : Rolls-Royce Turbomeca
From 16 October 2013 to 18 July 2016 : Turbomeca
After 18 July 2016 : Safran Helicopter Engines

4. Date of Application

| | |
|---------------|-----------------|
| RTM 322-01/1 | 24 October 1989 |
| RTM 322-01/9 | 11 May 1995 |
| RTM 322-01/9A | 1 April 2005 |
| ANETO-1K | 30 July 2015 |
| ANETO-1C | 11 March 2020 |

5. CAA/EASA Certification Reference Date:

| | |
|---------------|------------------|
| RTM 322-01/1 | 24 October 1989 |
| RTM 322-01/9 | 24 October 1989 |
| RTM 322-01/9A | 21 October 1994 |
| ANETO-1K | 30 December 2016 |
| ANETO-1C | 30 December 2016 |

6. EASA Type Certification Date:

| | |
|---------------|------------------|
| RTM 322-01/1 | 27 April 1992 |
| RTM 322-01/9 | 26 July 2004 |
| RTM 322-01/9A | 26 July 2007 |
| ANETO-1K | 12 December 2019 |
| ANETO-1C | 19 December 2024 |



EASA Type Certification for the RTM322-01/1 model is granted, in accordance with article 2 paragraph 3 (a)(i) of EU Commission Regulation EC 1702/2003, based on the issue of CAA United Kingdom Type Certificate No. 091.

II. Certification Basis

1. State of Design Authority Certification Basis

| | |
|-----------------------|--|
| RTM 322-01/1 | JAR-E change 7 dated 24 January 1986 plus orange paper amendment E/89/1. |
| RTM 322-01/9 | JAR-E change 9 dated 21 October 1994, plus NPA-E-13 for power turbine discs. |
| RTM 322-01/9A | JAR-E change 9 dated 21 October 1994, plus JAR-E 810 and 840 of JAR-E Amendment 11. |
| ANETO-1K and ANETO-1C | CS-E Amendment 4, dated 12 March 2015 except JAR-E 640 (JAR-E change 9) for the Low Pressure Fuel Pump Unit, the High Pressure Fuel Pump/ Metering Unit, the IGV/VSV actuator and the Pressurizing Starting Electro Valve. |

2. EASA Certification Basis

2.1. Airworthiness Standards

2.2. Special Conditions (SC)

| | |
|--------------------------------|--|
| RTM 322-01/1 | None |
| RTM 322-01/9 and RTM 322-01/9A | <ul style="list-style-type: none"> • Use of One Engine Inoperative (OEI) rating structure. • Rain and hail. • Programmable Logic Devices (PLD). • Use of 30 Minute All Engines Operating (AEO) rating. |
| ANETO-1K and ANETO-1C | <ul style="list-style-type: none"> • SC1 – Transient limits. • SC2 – 30 minute All Engine Operating (AEO) rating. • SC3 - Engine Mounts – Non-Declaration of Approved Life. |

2.3. Deviations

| | |
|--------------------------------|--|
| RTM 322-01/1 | None. |
| RTM 322-01/9 and RTM 322-01/9A | <ul style="list-style-type: none"> • Deviation from Special Conditions for OEI rating – automatic availability of 30 second OEI rating during transition from OEI training mode. • Ingestion of rain and hail. |
| ANETO-1K and ANETO-1C | None |

2.4. Equivalent Safety Findings

| | |
|-----------------------|------------------------|
| ANETO-1K and ANETO-1C | CS-E 750 Starting Test |
|-----------------------|------------------------|



2.5. Environmental Protection

| | |
|---------------|--|
| RTM 322-01/9 | Fuel Venting: ICAO Annex 16, Volume II, 2nd Edition, November 1993, Part 2, Chapter 2. |
| RTM 322-01/9A | Fuel Venting: Annex (Part 21) to Commission Regulation (EC) 1702/2003 of 27 September 2003, paragraph 21A.18(b)1. |
| ANETO-1K | Fuel Venting: CS-34, Amendment 2, dated 12 January 2016 in accordance with ICAO Annex 16, Volume II, Amendment 8, as applicable from 25 January 2016. |
| ANETO-1C | Fuel Venting: CS-34, Amendment 3, as implemented through ED Decision No. RM2019-014-R in accordance with ICAO Annex 16, Volume II, Amendment 9 as applicable from 01 January 2020. |

III. Technical Characteristics

1. Type Design Definition

| | |
|---------------|--|
| RTM 322-01/1 | As defined in parts list: 0 322 00 507 0 |
| RTM 322-01/9 | As defined in parts list: 0 322 00 516 0 |
| RTM 322-01/9A | As defined in parts list: 0 322 00 549 0 |
| ANETO-1K | As defined in parts list: 0 620 00 001 0 |
| ANETO-1C | As defined in parts list: 0 620 00 010 0 |

2. Description

The RTM 322 and ANETO-1 series engines are two spool turboshaft engines of modular design, comprising a three stage axial and a single stage centrifugal compressor, a reverse flow annular combustion chamber, a two stage axial flow gas generator turbine and a two stage axial flow power turbine connected to a forward mounted output drive by a transmission shaft. Control is provided by a dual-channel FADEC. The accessory gearbox is driven by the gas generator. Starter is not part of the engine type definition. The RTM322-01/1 and ANETO-1K are fitted with an inlet particle separator.

3. Equipment

- Equipment units included in the engine type definition: refer to the Installation or Installation and Operating manual.
- Equipment units to be supplied by the Aircraft Manufacturer: refer to the Installation or Installation and Operating manual.



4. Dimensions

| | Overall Length (mm) | Overall Width (mm) | Overall Height (mm) |
|---------------|---------------------|--------------------|---------------------|
| RTM322-01/1 | 1171 | 708 | 615 |
| RTM322-01/9 | 1181 | 689 | 648 |
| RTM 322-01/9A | 1181 | 689 | 648 |
| ANETO-1K | 1171 | 683 | 648 |
| ANETO-1C | 1171 | 683 | 648 |

5. Dry Weight

| | Dry engine weight (kg) (including EECU) |
|---------------|---|
| RTM322-01/1 | 255.00 |
| RTM322-01/9 | 232.15 |
| RTM 322-01/9A | 232.15 |
| ANETO-1K | 260.00 |
| ANETO-1C | 261.00 |

6. Ratings

6.1 Normal Power kW:

| | Take-Off (5 min) | 30 min AEO | Maximum Continuous |
|------------------------------|--|--|--|
| RTM 322-01/1 ⁽¹⁾ | 1566 | - | 1518 |
| RTM 322-01/9 ⁽²⁾ | 1566 ⁽³⁾⁽⁴⁾ 1611 ⁽³⁾⁽⁵⁾ | 1566 ⁽³⁾⁽⁴⁾ 1611 ⁽³⁾⁽⁵⁾ | 1566 ⁽³⁾⁽⁴⁾ 1611 ⁽³⁾⁽⁵⁾ |
| RTM 322-01/9A ⁽²⁾ | 1566 ⁽³⁾⁽⁶⁾ 1611 ⁽³⁾⁽⁷⁾ | 1566 ⁽³⁾⁽⁶⁾ 1611 ⁽³⁾⁽⁷⁾ | 1566 ⁽³⁾⁽⁶⁾ 1611 ⁽³⁾⁽⁷⁾ |
| ANETO-1K ⁽⁸⁾ | 1063 ⁽³⁾ | 1063 ⁽³⁾ | 914 ⁽³⁾ |
| ANETO-1C ⁽⁸⁾ | 1128.2 ⁽³⁾ | 1128.2 ⁽³⁾ | 1000 ⁽³⁾ |

6.2 Contingency Power kW:

| | Intermediate Contingency (unlimited duration) | Maximum Contingency (2 min 30 sec) | 30 sec OEI | 2 min OEI | 2 min 30s OEI | 30 min OEI | Continuous OEI |
|-----------------------------|--|--|---------------|--------------|---------------------|---------------|-------------------|
| RTM 322-01/1 ⁽¹⁾ | 1518 | 1669 | - | - | - | - | - |



| | | | | | | | |
|------------------------------|---|---|---------------------|------|------------------------------|------|--------|
| RTM 322-01/9 ⁽²⁾ | - | - | 2204 ⁽³⁾ | 1883 | - | - | 1808 |
| RTM 322-01/9A ⁽²⁾ | - | - | 2204 ⁽³⁾ | 1993 | - | 1923 | - |
| ANETO-1K ⁽⁸⁾ | - | - | - | - | 1572/ 1489 ⁽⁹⁾ | - | 1297 |
| ANETO-1C | - | - | - | - | 1589.7 | - | 1189.7 |

- (1) Static sea-level rating under the following conditions:
 - a. International standard atmospheric conditions at sea level.
 - b. All operational air bleeds closed.
 - c. Aircraft service equipment drives unloaded.
 - d. Air intake comprising Air intake Bellmouth WDL 1168.20 and Debris Guard WDL 1068-29.
 - e. Exhaust unit part Ref. WDL 1068-6.
 - f. Output shaft speed 20900 rpm.
- (2) The following conditions apply:
 - a. Fuel having a net specific energy of 43100 kJ/kg and conforming in all other respects with normal fuels as defined in the Installation and Operating Manual
 - b. Engine oils as specified in the Installation and Operating Manual
 - c. Standard atmosphere ISO 2533-1975, on test bed
 - d. No installation losses
 - e. No inlet airflow distortion at the Aerodynamic Inlet Plane
 - f. Test bed air inlet referenced in the Installation and Operating Manual
 - g. Test bed exhaust duct referenced in the Installation and Operating Manual
 - h. No customer bleed airflow or engine anti-icing airflow
 - i. No accessory power off-take except that required for engine operation
 - j. Output shaft speed 21675 rpm except for OEI ratings; 21154 rpm for OEI ratings
- (3) This power value is flat rated due to the Helicopter gearbox torque limitation integrated into the EECU. (All declared powers are limited by the first limit reached – either thermal or mechanical. The mechanical limit is the first torque limit reached, which may be either the engine mechanical limit or an EECU torque limit.)
- (4) This power value applies for engines
 - Not embodying modification C3028
 Or
 - Embodying modification C3028 and having the NFHDIS discrete input inactive
- (5) This power value applies for engines embodying modification C3028 and having the NFHDIS discrete input active
- (6) This power value applies for engines
 - Not embodying modification C3098
 Or
 - Embodying modification C3098 and having the NFHDIS discrete input inactive
- (7) This power value applies for engines embodying modification C3098 and having the NFHDIS discrete input active
- (8) The following conditions apply:
 - a. Aged engine
 - b. Engine equipped with a test bed exhaust pipe and test bed air intake Rated power levels (kW) calculated by measurement using the test bed air inlet bell mouth and the test bed exhaust pipe;
 - c. ISA conditions at sea level
 - d. Static condition
 - e. Uninstalled performance: No installation losses



- f. No temperature, pressure or flow angle distortion at air inlet
 - g. No back pressure downstream the exhaust pipe
 - h. No customer air bleed
 - i. No power taken off by accessories other than those required for normal operation of engine
 - j. Nominal output rotational speed : 21,000 rpm
 - k. Fuel Heating Value = 43 136 kJ/kg
 - l. Humidity mixing ratio of 0.069 kg/kg dry air at sea level ISA condition
- (9) This power value is limited to 1572 kW for the first 30 second and to 1489 kW for the following 2 minutes due to the Helicopter gearbox torque limitation integrated into the EECU. Refer to Installation and Operating Manual for further details.

7. Control System

The engine is equipped with a Full Authority Digital Engine Control (FADEC)

8. Fluids (Fuel, Oil, Coolant, Additives)

8.1 Fuel:

For list of fuels and fuel additives approved for use in each model consult the relevant Installation or Installation and Operating Manual.

8.2 Oil:

For list of oils approved for use in each model consult the relevant Installation or Installation and Operating Manual.

9. Aircraft Accessory Drives

| | Starter | | | | | | Maximum torque |
|---------------|--------------------|----------------------------|--|-------------------------------------|-------------------------------------|---------------|---------------------------------------|
| | Rotation direction | Rotation speed ratio to NG | Maximum static overhung moment (daN.m) | Fuse shaft breakaway torque (daN.m) | Maximum Continuous shaft power (Kw) | | |
| | | | | | AEO | 2 min 30s OEI | |
| RTM 322-01/1 | CW | 0.6447 | 0.23 | 4.9 | - | - | See Installation Manual |
| RTM 322-01/9 | CW | 0.6447 | 3.95 | 7.0 | - | - | See Installation and Operating Manual |
| RTM 322-01/9A | CW | 0.6447 | 3.95 | 7.0 | - | - | See Installation and Operating Manual |
| ANETO-1K | CW | 0.3784 | 2.82 | 13.6 | 24.6 | 20 | See Installation and Operating Manual |
| ANETO-1C | CW | 0.3784 | 2.82 | 13.6 | 18 | 18 | See Installation and Operating Manual |



CW = clockwise looking aft.

10. Maximum Permissible Air Bleed Extraction

| | Maximum air delivery for aircraft services | Range of speed at which bleed may be used |
|---------------|--|--|
| RTM 322-01/1 | 6% of compressor inlet mass flow | Refer to the Installation Manual |
| RTM 322-01/9 | 3% of engine inlet air mass flow | Refer to the Installation and Operating Manual |
| RTM 322-01/9A | 3% of engine inlet air mass flow | Refer to the Installation and Operating Manual |
| ANETO-1K | 3,3% of engine inlet air mass flow | Refer to the Installation and Operating Manual |
| ANETO-1C | 3,3% of engine inlet air mass flow | Refer to the Installation and Operating Manual |

IV. Operating Limitations

1. Climatic Operating Envelope

1.1 Operating envelope

Consult the relevant Installation or Installation and Operating Manual.

1.2 Starting and re-lighting envelopes

Consult the relevant Installation or Installation and Operating Manual.

2. Temperature Limits

2.1 Gas generator exhaust temperature (T46) limits:

| | Start-up °C | Re-light °C | Ground Idle °C |
|---------------|---------------------------------------|---------------------------------------|----------------|
| RTM 322-01/1 | 840 maximum (momentary) | - | 570 + 2A |
| RTM 322-01/9 | See Installation and operating Manual | See Installation and operating Manual | 570 + 2A |
| RTM 322-01/9A | See Installation and operating Manual | See Installation and operating Manual | 570 + 2A |
| ANETO-1K | See Installation and operating Manual | See Installation and operating Manual | - |
| ANETO-1C | See Installation and operating Manual | See Installation and operating Manual | - |

A = ambient temperature



| | In-flight – Normal °C | | | |
|---------------|-----------------------|------------|--------------------|------------------------------------|
| | Take-off | 30 min AEO | Maximum Continuous | Maximum Transient Over-temperature |
| RTM 322-01/1 | 853 | - | 834 | - |
| RTM 322-01/9 | 863 | 863 | 831 | 904 (20 sec limit) ⁽¹⁾ |
| RTM 322-01/9A | 895 | 895 | 873 | 936 (20 sec limit) ⁽¹⁾ |
| ANETO-1K | 918 | 918 | 893 | 926 (20 sec limit) ⁽²⁾ |
| ANETO-1C | 918 | 918 | 893 | 926 (20 sec limit) ⁽²⁾ |

(1) Maximum transient limit is to be considered as the maximum inadvertent exceedance over authorized limit for period up to 20 seconds. This occurrence does not require rejection of the engine from service or maintenance action (other than to correct the cause).

(2) Maximum non inadvertent transient.

| | In-flight – Contingency °C | | | | | | |
|---------------|----------------------------|---------------------|------------|-----------|------------|--------------------|----------------|
| | Intermediate Contingency | Maximum Contingency | 30 sec OEI | 2 min OEI | 30 min OEI | 2 min 30s OEI | Continuous OEI |
| RTM 322-01/1 | 834 | 891 | - | - | - | - | - |
| RTM 322-01/9 | - | - | 967 | 903 | - | - | 866 |
| RTM 322-01/9A | - | - | 971 | 934 | 921 | - | - |
| ANETO-1K | - | - | - | - | - | 984 ⁽¹⁾ | 918 |
| ANETO-1C | | | | | | 984 ⁽¹⁾ | 918 |

(1) A non inadvertent transient (990 °C) has been validated over authorized limit for a period of 2.2 seconds over 2 min 30s OEI stabilized temperature.

2.2 Fuel temperature:

2.2.1 Maximum temperature:

Consult the relevant Installation or Installation and Operating Manual.

2.2.2 Minimum temperature for engine starting:

Consult the relevant Installation or Installation and Operating Manual.

2.2.3 Use of anti-icing additive:

Consult the relevant Installation or Installation and Operating Manual.

2.3 Oil temperature:



| | Minimum oil temperature for engine starting | Minimum oil temperature for power-up | Maximum oil temperature |
|-----------------------------------|---|---|-------------------------|
| RTM 322-01/1 | -54°C | -10°C for oil with a 5x10 ⁻⁶ m ² /s kinematic viscosity -20°C for oil with a 3 x10 ⁻⁶ m ² /s kinematic viscosity | 135°C |
| RTM 322-01/9 and RTM 322-01/9A | -40°C for oil with a 5x10 ⁻⁶ m ² /s kinematic viscosity -40°C for oil with a 3 x10 ⁻⁶ m ² /s kinematic viscosity | -10°C for oil with a 5x10 ⁻⁶ m ² /s kinematic viscosity -20°C for oil with a 3 x10 ⁻⁶ m ² /s kinematic viscosity | 130°C |
| ANETO-1K and ANETO-1C | -40°C for oil with a 5x10 ⁻⁶ m ² /s kinematic viscosity -50°C for oil with a 3 x10 ⁻⁶ m ² /s kinematic viscosity | For oil with a 5x10⁻⁶ m²/s kinematic viscosity : -10°C when the starting altitude is between -610m (-2,000ft) and 4572m (15,000ft), 0°C when the starting altitude is above 4572m (15,000ft). For oil with a 3 x10⁻⁶ m²/s kinematic viscosity : -20°C when the starting altitude is between -610m (-2,000ft) and 4572m (15,000ft), -10°C when the starting altitude is above 4572m (15,000ft). | 130°C |

For additional limitations related to oil temperature, consult the relevant Installation or Installation and Operating Manual.



3. Maximum / Minimum Permissible Rotor Speeds:

3.1 Gas generator speed (NG):

| | 100 % NG | Ground Idle nominal speed | Maximum Transient Overspeed |
|---------------|-----------|---------------------------|--|
| RTM 322-01/1 | 36300 rpm | 23600 rpm corrected value | 38683 rpm (20 sec limit) ⁽¹⁾ |
| RTM 322-01/9 | 36300 rpm | 72% of corrected NG | 101.5 DN (20 sec limit for all engines operating only) ⁽¹⁾ |
| RTM 322-01/9A | 36300 rpm | 72% of corrected NG | 102.3 DN (20 sec limit for all engines operating only) ⁽¹⁾ |
| ANETO-1K | 36300 rpm | 73% of corrected NG | 37907 rpm (20 sec limit for all engines operating only) ⁽²⁾ |
| ANETO-1C | 36300 rpm | 72% of corrected NG | 37907 rpm (20 sec limit for all engines operating only) ⁽²⁾ |

| | Maximum stabilised speed - Normal | | |
|---------------|-----------------------------------|------------|--------------------|
| | Take-off | 30 min AEO | Maximum Continuous |
| RTM 322-01/1 | 37760 rpm | - | 37610 rpm |
| RTM 322-01/9 | 100 DN | 100 DN | 96 DN |
| RTM 322-01/9A | 100 DN | 100 DN | 96 DN |
| ANETO-1K | 37807 rpm | 37807 rpm | 37628 rpm |
| ANETO-1C | 37807 rpm | 37807 rpm | 37628 rpm |

| | Maximum stabilised speed - Contingency | | | | | | |
|---------------|--|---------------------|------------|-----------|--------------------------|------------|----------------|
| | Intermediate Contingency | Maximum Contingency | 30 sec OEI | 2 min OEI | 2 min 30s OEI | 30 min OEI | Continuous OEI |
| RTM 322-01/1 | 37610 rpm | 38300 rpm | - | - | - | - | - |
| RTM 322-01/9 | - | - | 114 DN | 105 DN | - | - | 100.5 DN |
| RTM 322-01/9A | - | - | 114 DN | 105 DN | - | 103 DN | - |
| ANETO-1K | - | - | - | - | 38817 rpm ⁽³⁾ | - | 37979 rpm |
| ANETO-1C | - | - | - | - | 38817 rpm ⁽³⁾ | - | 37979 rpm |

DN = Display Number. For the definition of DN, refer to the Installation and Operating Manual.

- (1) Maximum transient limit is to be considered as the maximum inadvertent exceedance over authorized limit for period up to 20 seconds. This occurrence does not require rejection of the engine from service or maintenance action (other than to correct the cause).
- (2) A non inadvertent transient (38,197 rpm) has been validated over authorized limit for a period of 2.2 seconds over the 20 sec transient limit.



(3) A non inadvertent transient (39,209 rpm) has been validated over authorized limit for a period of 2.2 seconds over 2 min 30s OEI stabilized speed.

3.2 Power turbine speed (NP):

| | 100 % NP | Maximum Transient inadvertent Overspeed ⁽⁵⁾ | Maximum Transient Usual Overspeed ⁽⁴⁾ | Minimum transient | Minimum Speed (in Flight Mode) |
|------------------------------|-----------|--|--|-------------------|--------------------------------|
| RTM 322-01/1 ⁽¹⁾ | 20900 rpm | 113% (20 sec limit) | - | - | 17765 rpm (85%) |
| RTM 322-01/9 ⁽²⁾ | 20841 rpm | 117% (20 sec limit) | 110% (6 sec limit) | - | 85% |
| RTM 322-01/9A ⁽²⁾ | 20841 rpm | 117% (20 sec limit) | 110% (6 sec limit) | - | 85% |
| ANETO-1K | 21000 rpm | 23667 rpm (112.7% 20sec limit) | - | 17850 rpm (85%) | 18900 rpm (90%) |
| ANETO-1C | 21000 rpm | 23667 rpm (112.7% 20sec limit) | - | 17850 rpm (85%) | 18900 rpm (90%) |

| | Maximum stabilised speed - Normal | | |
|---------------|-----------------------------------|--------------------|--------------------|
| | Take-off | 30 min AEO | Maximum Continuous |
| RTM 322-01/1 | 21400 rpm | - | 21400 rpm |
| RTM 322-01/9 | 105.5% | 105.5% | 105.5% |
| RTM 322-01/9A | 105.5% | 105.5% | 105.5% |
| ANETO-1K | 21987 rpm (104,7%) | 21987 rpm (104,7%) | 21987 rpm (104,7%) |
| ANETO-1C | 21987 rpm (104,7%) | 21987 rpm (104,7%) | 21987 rpm (104,7%) |

| | Maximum stabilised speed - Contingency | | | | | | |
|-----------------------------|--|---------------------|------------|-----------|--------------------|------------|--------------------|
| | Intermediate Contingency | Maximum Contingency | 30 sec OEI | 2 min OEI | 2 min 30s OEI | 30 min OEI | Continuous OEI |
| RTM 322-01/1 ⁽³⁾ | 21400 rpm | 21000 rpm | - | - | - | - | - |
| RTM 322-01/9 | - | - | 102.8% | 102.8% | - | - | 105.5% |
| RTM 322-01/9A | - | - | 102.8% | 102.8% | - | 105.5% | - |
| ANETO-1K ⁽⁶⁾ | - | - | - | - | 21987 rpm (104,7%) | - | 21987 rpm (104,7%) |
| ANETO-1C ⁽⁶⁾ | - | - | - | - | 21987 rpm (104,7%) | - | 21987 rpm (104,7%) |

- (1) During starting phase, prolonged operation within the range 57% to 85% is prohibited.
- (2) Operation in the range 57% to 75% is limited to 20 seconds.



- (3) Maximum stabilised speed for autorotation is 21950 rpm.
- (4) Normal transient authorised above 105.5% for period up to 6 seconds only in AEO conditions (OEI mode not selected).
- (5) Maximum transient limit is to be considered as the maximum inadvertent exceedance over authorized limit for period up to 20 seconds. This occurrence does not require rejection of the engine from service or maintenance action (other than to correct the cause).
- (6) Operation between 11,900 rpm (56.7%N2) - 15,120 rpm (72%N2) output shaft speed is limited to a maximum of 20 seconds.

4. Torque Limits:

Maximum torque on engine output shaft during operation:

| | Take-off | Maximum Continuous | 30 min AEO | 30 sec OEI ⁽³⁾ | 2 min OEI | 30 min OEI | 2 min 30s OEI | Continuous OEI |
|-----------------------------|----------|--------------------|------------|----------------------------------|-----------|------------|---------------|----------------|
| RTM 322-01/1 ⁽¹⁾ | - | - | - | - | - | - | - | - |
| RTM 322-01/9 | 816 Nm | 816 Nm | 816 Nm | 995 Nm 1016 Nm ⁽²⁾ | 850 Nm | - | - | 816 Nm |
| RTM 322-01/9A | 868 Nm | 868 Nm | 868 Nm | 1011 Nm | 900 Nm | 868 Nm | - | - |
| ANETO-1K | 791 Nm | 766 Nm | 791 Nm | - | - | - | 863 Nm | 791 Nm |
| ANETO-1C | 791 Nm | 766 Nm | 791 Nm | - | - | - | 863 Nm | 791 Nm |

- (1) 950 Nm with no time limit; 1114 Nm overtorque (20 s limit).
- (2) 1016 Nm limit applicable only to engines incorporating modification C3024.
- (3) Values apply at rated NP. Higher values are permitted at low Np – refer to the Installation and Operating Manual for details.

5. Pressure Limits:

5.1 Oil pressure (gauge):

| | Minimum | Maximum |
|------------------------------|--|---------|
| RTM 322-01/1 ⁽¹⁾ | 275 kPa (in flight) | 840 kPa |
| RTM 322-01/9 ⁽²⁾ | Refer to the Installation and Operating Manual | 840 kPa |
| RTM 322-01/9A ⁽²⁾ | Refer to the Installation and Operating Manual | 840 kPa |
| ANETO-1K ⁽²⁾ | Refer to the Installation and Operating Manual | 840 kPa |
| ANETO-1C ⁽²⁾ | Refer to the Installation and Operating Manual | 840 kPa |

- (1) For other limitations, refer to the Installation Manual.
- (2) For maximum pressure in cold conditions, refer to the Installation and Operating Manual.

5.2 Fuel pressure:



| | Minimum | Maximum |
|---------------|--|--|
| RTM 322-01/1 | Refer to the Installation Manual | Refer to the Installation Manual |
| RTM 322-01/9 | Refer to the Installation and Operating Manual | Less than or equal to 150 kPa (relative pressure), in all operating phases |
| RTM 322-01/9A | Refer to the Installation and Operating Manual | Less than or equal to 150 kPa (relative pressure), in all operating phases |
| ANETO-1K | Refer to the Installation and Operating Manual | Refer to the Installation and Operating Manual |
| ANETO-1C | Refer to the Installation and Operating Manual | Refer to the Installation and Operating Manual |

6. Installation Assumptions:

Consult the relevant Installation or Installation and Operating Manual.

7. Dispatch Limitations:

RTM 322-01/1, RTM 322-01/9, RTM 322-01/9A and Aneto-1C engines are not herein approved for Time Limited Dispatch with any systems or equipment inoperative. All engine systems and equipment must be functional prior to aircraft take-off.

The ANETO-1K engine is approved for Time Limited Dispatch in accordance with CS-E 1030. The maximum rectification period for each dispatchable state is specified in the Installation and Operating Manual.

For installed engines, consult the relevant Installation or Installation and operating Manual.

8. ETOPS Capability

The engine is not approved for ETOPS capability in accordance with CS-E 1040.

V. Operating and Service Instructions

| | Installation Manual | Operating Instructions | Installation and Operating Manual | Engine Base Maintenance Manual | Engine Depot Maintenance / Overhaul Manual |
|--------------|---------------------|------------------------|-----------------------------------|--------------------------------|--|
| RTM322-01/1 | IM 14 | E/PH2/SE/411 | - | 2208 | 2209 |
| RTM322-01/9 | - | - | X 322 M8 001 2 | M3-A-EBM-00-D | M3-A-EDM-00-D |
| RTM322-01/9A | - | - | X 322 M8 002 2 | M3-B-EBM-00-D | M3-B-EDM-00-D |
| ANETO-1K | - | - | X 046 1K 001 2 | X 046 1K 460 2 | X 046 1K 500 2 |
| ANETO-1C | - | - | X 046 1C 002 2 | X 046 1C 460 2 | X 046 1C 500 2 |

For Service Letters & Service Bulletins refer to SB and SL directory.



VI. Notes

1. The EECU software meets the following standards:
RTM 322-01/1 – RTCA/DO-178A (EUROCAE ED-12A), critical.
RTM 322-01/9 and RTM 322-01/9A – RTCA/DO-178B, level A.
ANETO-1K and ANETO-1C – RTCA DO-178B /EUROCAE ED-12B, DAL A for EECU.
2. EMI/ Lightning Qualification:
RTM 322-01/1 – Tests were carried out on the basis of the following documents: MIL-STD-461 for class A1B equipment, AS/AV-E8593E, MIL-STD-1757 and MIL-B-5087, SAE-4L-87-3 Rev. B. For details refer to Installation Manual IM 14.
RTM 322-01/9 and RTM 322-01/9A – Refer to Installation and Operating Manual for details.
ANETO-1K and ANETO-1C – Refer to Installation and Operating Manual for details.
3. The electronic control unit must not be installed in a designated fire zone. The installation conditions are defined in the relevant Installation or Installation and Operating Manual.
4. The engine components subjected to a limited service life are specified in the Airworthiness Limitations Section of the relevant maintenance manuals. The EASA approved Airworthiness Limitations Section of the Instructions for Continued Airworthiness is published in the Engine Base Maintenance Manual document, chapter 5 "Airworthiness Limitations".
5. The RTM 322-01/9 and RTM 322-01/9A engine capability against ingestion of foreign matter has not been fully assessed [JAR-E 790 (a)(1) and JAR-E 800 (a)(3)]. The protection of the engine against strike/ingestion of foreign matter is to be ensured by the powerplant installation on the rotorcraft.
6. The electronic control system of the RTM 322-01/9, RTM 322-01/9A, ANETO-1K and ANETO-1C engines provides a "TRAINING" function for training crews in an engine failure situation. Refer to the Installation and Operating Manual for the characteristics of this function.
7. The engines are approved subject to adherence to the limitations and conditions included in the respective approved Installation or Installation and Operating manual as applicable.

SECTION: ADMINISTRATIVE

I. Acronyms and Abbreviations

n/a

II. Type Certificate Holder Record

Before 16 October 2013 : Rolls-Royce Turbomeca
From 16 October 2013 to 18 July 2016 : Turbomeca
After 18 July 2016 : Safran Helicopter Engines



III. Change Record

| Issue | Date | Changes | TC issue |
|----------|---------------------|--|--------------------------------|
| Issue 01 | 26 July 2004 | Initial Issue | Initial Issue, 26 July 2004 |
| Issue 02 | 24 August 2006 | | |
| Issue 03 | 26 July 2007 | New Model RTM322-01/9A | 31 July 2007 |
| Issue 04 | 23 Sept. 2008 | Major Change EASA.E.C.01744 | |
| Issue 05 | 21 April 2009 | Major Change EASA.E.C.01782 | |
| Issue 06 | 16 October 2013 | Transfer from Rolls-Royce Turboméca to Turboméca | 16 October 2013 |
| Issue 07 | 01 Sept. 2014 | Introduction of EECU software release 2.1 – EASA Approval Number 10050307 | |
| Issue 08 | 01 August 2016 | Name Change from Turbomeca to Safran Helicopter Engines | 01 August 2016 |
| Issue 09 | 12 December 2019 | New Model ANETO-1K | 12 December 2019 |
| Issue 10 | 15 January 2020 | Correcting typographical error on the issue date of the issue_09 in the change record table | |
| Issue 11 | 06 May 2020 | Section IV: new limitations for minimum oil temperature for power-up added due to operating envelope extension up to 20,000ft (EASA Major Change Approval number 10073185). | |
| Issue 12 | 19 December 2024 | New Model ANETO-1C | 19 December 2024 |

-END-

