TCDS No.:EASA.A.059 Piaggio Aviation
Issue: 17 P.180 - Series



Date: 26 April 2022

TYPE-CERTIFICATE DATA SHEET

NO. EASA.A.059

for P.180 SERIES

Type Certificate Holder Piaggio Aviation S.p.A

Viale Generale Disegna, 17038 – Villanova d'Albenga (SV) ITALY

For models: Avanti

Avanti II



TCDS No.:EASA.A.059 Piaggio Aviation P.180 - Series

Date: 26 April 2022

Issue: 17

Intentionally left blank



Date: 26 April 2022

Table of Contents

SECTION	I A: P.180 Avanti	4
A.I.	General	
A.II	Certification Basis	
A.III	Technical Characteristics and Operational Limitations	
A.IV	Operating and Servicing Instructions	
A.V	Operational Suitability Data (OSD)	
A.VI	Notes	
SECTION		
B.I	General	
B.II	Certification Basis	
B.III	Technical Characteristics and Operational Limitations	14
B.IV	Operating and Servicing Instructions	
B.V	Operational Suitability Data (OSD)	
B.VI	Notes	
SECTION	I ADMINISTRATIVE	24
I A	cronyms	24
II T	ype Certificate Holder Record	24
	hange Record	
Appendix 1	L – PA05 Major Change CRI A-01	27
Annendix 2	2 – MTOW Increased Major Change (80-0642) CRI Δ-01	30

TCDS No.:EASA.A.059 Piaggio Aviation Issue: 17 P.180 - Series

SECTION A: P.180 Avanti

A.I. General

1. a) Type P.180 b) Model Avanti c) Variant ---

2. Airworthiness Category Normal

3. Type Certificate Holder: Piaggio Aviation SpA

Viale Generale Disegna 1

17038 - Villanova d'Albenga (SV), ITALY

Date: 26 April 2022

4. Manufacturer: Piaggio Aero Industries SpA

Viale Generale Disegna, 1

17038 Villanova d'Albenga (SV) - ITALY

until 1998

I.A.M. Rinaldo Piaggio S.p.A.

ITALY

5. Certification Application Date: December 19th, 1983

6. The ENAC Certification Date: March 7th, 1990

7. The EASA Type Certificate replaces the ENAC Type Certificate No. A 390

A.II Certification Basis

Reference Date for determining the applicable requirements:

2. (reserved)

3. (reserved)

4. Airworthiness Requirements: RAI Regolamento Tecnico Part 223, including

amendments 223-1 through 223-33, correspondent to FAR 23, effective February 1st 1965, including

amendments 23-1 through 23-33

JAR AWO Subpart 2, Change 2, dated August 1st 1996

RVSM specific requirements included in the JAA Leaflet n. 6 rev.1 and in the FAA Interim Guidance Material 91 –

RVSM, Ch. 1

For airplanes incorporating the optional Mod. n. 80-0642 or equivalent SB 80-0215:

as above, except CS-23 requirements (first issue) applicable to the areas affected by the change (see Appendix 2 – MTOW Increased Major

Change (80-0642) CRI A-01).



TE.CERT.00048-002©European Union Aviation Safety Agency. All rights reserved. ISO9001 Certified. Page 4 of 33 Proprietary document. Copies are not controlled. Confirm revision status through the EASA-Internet/Intranet.

5. Requirements elected to comply:

Special Federal Aviation Regulations n. 27, effective 1st February 1974, including amendments 27-1 through 27-5.

FAR 23.2, amendment 36.

FAR 91 Appendix A dated August 18, 1989.

Applicable JAR 23 (first issue dated March 11, 1994) requirements for the following modifications

80-0228 "Vertical fin - aluminum alloy instead of composite" 80-0229 "Aluminum canard wing instead of composite" 80-0241 "Aluminum rudder and trim tab"

and for the relevant Service Bulletins:

80-0106 "Replacement of the Composite Forward Wing Assembly with the new metallic one" 80-0142 "Replacement of the Composite Material Tailcone/Vertical Fin Assembly, with the Metal Construction Assembly, in the event of not repairable damages"

14 CFR Part 36, effective 1st Dec. 1969, including amendments 36-1 through 36-16.

EASA Certification Specifications CS-23, dated 23/11/2003, paragraph 23.1529.

6. EASA Special Conditions

Special Conditions enclosed to the RAI paper n. 257.240/SCMA dated July 21, 1989 (Docket n. 031 CE, Special Conditions n. 23-ACE-29, and Special Condition FAA n. 23-ACE-52) which include the following Issue Papers:

Issue Paper C-1 Composite Structures Fatigue/Damage Tolerance C-2 Full Scale Airload Verification C-3 Doors and Exits (Outward Opening) C-4 Lightning Protection of Composite Structure C-6 Forward and Main Wing Flap Interconnection C-7 Loads for P180 Configuration F-1 Buffet Onset Envelope F-2 Effect of Rain or Contamination on Laminar Flow Airfoils F-5 Inadvertent Excursion Beyond Maximum Operating Speed P-6 Propeller Ground Clearance P-7 Propeller marking P-8 Propeller Ice Protection and Exhaust Gas Impingement SE-4 Cockpit Smoke Evacuation	Special Condition 23-ACE-29 No. 4 23-ACE-29 No. 5 23-ACE-29 No. 6 23-ACE-29 No. 7 23-ACE-29 No. 5 23-ACE-29 No. 1 23-ACE-29 No. 3 23-ACE-29 No. 2 23-ACE-29 No. 8 23-ACE-29 No. 9 23-ACE-29 No. 10 23-ACE-29 No. 11
SE-4 Cockpit Smoke Evacuation SE-5 Protection for Systems from Lightning and High Energy Radio Frequency (HERF)	23-ACE-29 No. 11 23-ACE-52 No. 2

7. EASA Exemptions:

None

8. EASA Equivalent Safety Findings:

23.1305(g) Fuel pressure indication
23.1545(b)(5) Marking of Air Speed Indicator for V_{YSE}



TE.CERT.00048-002©European Union Aviation Safety Agency. All rights reserved. ISO9001 Certified. Page 5 of 33 Proprietary document. Copies are not controlled. Confirm revision status through the EASA-Internet/Intranet.

9. EASA Environmental Standards (see also TCDSN):

Noise: ICAO Annex 16, Ed. 1988, Vol. I, Chapter 10.

[Airplanes incorporating the optional Mod. n. 80-0642 or SB 80-0215: ICAO Annex 16, Ed. 1993, Amdt. 7, Vol. I, Chapter 10/EASA-CS 36 (see Appendix 2 – MTOW Increased Major Change (80-0642) CRI A-01)]

Emissions: ICAO Annex 16, Ed. 1993, Vol. II, Part II, Chapter 2 (fuel venting).

10. EASA Operational Suitability Requirements.

CS-FCD - Certification Specifications for Operational Suitability Data (OSD) Flight Crew Data CS-FCD, Initial issue dated 31 Jan 2014;

JAR-MMEL/MEL - Master Minimum Equipment List/ Minimum Equipment List Section 1, Subpart A and B, Amdt. 1, dated 1 August 2005, as defined in CRI A-MMEL;

10.1 Special conditions for OSD:

none

10.2 Exemptions for OSD:

none

10.3 Deviations for OSD:

none

10.4 Equivalent Safety for OSD:

none.

A.III Technical Characteristics and Operational Limitations

1. Type Design Definition: P.180 Avanti – Type Design Configuration" Piaggio Doc. n. 180-CNF-0000-00045.

2. Description:

Piaggio P180 Avanti is a bi-turboprop business aircraft with a max seating capability of 11 people including crew.

Its peculiar characteristic are the three lifting surface design (forward wing, main wing, and horizontal stabilizer) and pusher props.

3. Equipment:

The list of approved equipment is shown in Piaggio document "P.180 Master Equipment List" Doc. n. 5306.

4. Dimensions:

Forward Wing Span 3356 mm (11.01 ft)

Main Wing Span 14 033 mm (46.04 ft)

Length 14 408 mm (47.27 ft)

Height 3980 mm (13.05 ft)

Total Wing Area 16.00 m 2 (172.212 ft2)

5. Engines: No. 2

Model: Pratt & Whitney of Canada PT6A-66 turboprop

engines, each flat rated at 850 shp.

Right Engine 3037000 Build Spec. 676

Left Engine 3037000 Build Spec. 677

Type Certificate: EASA.IM.E.008



P.180 - Series Date: 26 April 2022 Issue: 17

Airplanes incorporating the Mod. n. 80-0657 or SB 80-0231:

Model: Pratt & Whitney of Canada PT6A-66B turboprop

engines, each flat rated at 850 shp. when

installed on the aircraft

Right Engine 3072196 Build Spec. 1223 Left Engine 3072196 Build Spec. 1224

Type Certificate: EASA.IM.E.008

5.1. Engine Limits

Operating Conditions	Shaft (shp.)	N1 Gas Generator Speed (%)	Torque ft-lbs (kgm)	Prop. shaft speed (r.p.m.)	Maximum Permissible Interstage Temperature (°C)
Takeoff Max. continuous Max. climb Max. cruise	850	104,1	2230 (308,3)	2000	830
Normal Climb Normal Cruise	850	104.1	2230 (308,3)	2000	820
Starting Limits (5 sec.)	-	-	-	-	1000
Transient (20 sec.)	-	104.1	2750 (380,2)	2205	870

Oil Temperature

Starting - 40°C (min.) Minimum Idle - 40°C ÷ 110°C 0°C ÷ 110°C Transient Max. continuous and max. reverse 0°C ÷ 110°C

The above mentioned engine limits are applicable to both engine models

PT6A-66 and PT6A-66B

No. 6. Propellers: 2

> Model Hartzell

> > Right: HC-E5N-3L or HC-E5N-3AL (hub) / LE 8218 (each blade)

Left: HC-E5N-3 or HC-E5N-3A (hub) / HE 8218 (each blade)

The EASA Propeller/engine Type Certification standard Type Certificate

includes that of FAA TC P20NE based on individual EU

member state acceptance or certification of this standard prior

to 28 September 2003.

Number of blades 5



P.180 - Series Date: 26 April 2022 Issue: 17

6.1. Sense of Rotation

Right propeller rotates Counterclockwise in view of flight direction Left propeller rotates Clockwise in view of flight direction

2159 mm maximum, 2146 mm minimum 6.2. Diameter

6.3. Pitch

Nominal pitch angle at 0,761 m (30") station

Minimum on ground: $14^{\circ} \pm 0.5^{\circ}$ Minimum in flight: $18^{\circ} \pm 0.5^{\circ}$ Reverse (negative): $-13^{\circ} \pm 0.5^{\circ}$ $89^{\circ} \pm 0.5^{\circ}$ Feathered:

6.4. Propeller Limits

No further reduction of the minimum diameter is allowed.

Stabilized ground operations between 600 and 900 rpm are prohibited.

Stabilized ground operations at or below 600 rpm are allowed only when the propeller is feathered.

Stabilized ground operations between 1300 and 1600 rpm are prohibited.

7. Fluids

7.1 Fuel

JP4, JP8, JET A, JET A-1, JET B; RP-3 (No.3 Jet Fuel); RT and TS-1 (as per GOST 10227-86) conforming to the latest revision of Pratt & Whitney Service Bulletin No. 14004.

Fuel Anti-Ice Additive compliant with Specification MIL- I-27686 must be used with JET A, JET A1, JET B and RP-3 fuels.

7.2 Oil

Mobile Jet Oil II, AeroShell Turbine Oil 500 and Castrol 5000.

Refer also to the Limitations Section of the Pilot's Operating Handbook and Airplane Flight Manual (latest revision).

8. Fluid Capacities

8.1 Fuel

Total:	1500 lt	(396.3 US Gal)	
Usable:	1486 lt	(392.6 US Gal),	or

Total: 1597 lt (421.9 US Gal) Usable: 1583 lt (418.2 US Gal)

for Aeroplanes with modification n. 80-0257 "Wing Tank Extension" or SB 80-0123 embodied



Issue: 17 P.180 - Series Date: 26 April 2022

8.2 Oil

Total: 25 lt (6.7 US Gal)
Usable quantity: 9,4 lt (2.5 US Gal),

Refer to Note 3 for non-drainable oil.

9. Air Speeds

Speed		Condition	KIAS	Mach	
Maximum operating speed	V_{MO}	up to 28.400 ft	260		
	M_MO	above 28.400 ft		0,67,	or
	M_MO	above 28.400 ft		0,7	
	(for aeroplan	es with modification n. 80-0407)			
Maneuvering speed	V_{A}	at 5239 kg (11550 lbs.)	199	,	or
	V_{A}	at 5489 kg (12100 lbs.)	202		
	(for aeroplan	es with modification n. 80-0642, o	r		
	equivalent S	Service Bulletin n. 80-0215 installed	d)		
Max Flap Extended Speed	V_{FE}		175	,	or
	V _{FE}		177		
	(for aeroplan	es with modification n. 80-0642, o	r		
	equivalent S	Service Bulletin n. 80-0215 installed	d)		
	V _{FE}	take-off configuration (T.O.)	180	,	or
	V_{FE}	take-off configuration (T.O.)	183		
	(for aeroplan	es with modification n. 80-0642, o	r		
	equivalent S	Service Bulletin n. 80-0215 installed	d)		
Max Flap Operating Speed	V_{FO}		150		
	V_{FO}	take-off configuration	170		
Max Landing Gear Extended	d Speed				
	V_{LO}		180	,	or
	V_{LO}		181		
	(for aeroplan	es with modification n. 80-0642, o	r		
	equivalent S	Service Bulletin n. 80-0215 installed	d)		
Max Landing Gear Extended	d Speed				
	V_{LE}		185		
Max Landing Light Operating / Extended Speed					
	V_{LLO} / V_{LLE}		160		
Minimum Control Speed	V_{MC}	Propeller feathered	100		
		Propeller windmilling	128		

10. Maximum Operating Altitude:

12500 m / 41000 ft



P.180 - Series Date: 26 April 2022 Issue: 17

11. All-weather Capability:

Airplanes with modification n. 80-0101 "Category II Kit" embodied may be authorised to perform Category 2 (Cat. II) operations according to the limitations included in the Supplement n. 26 of the Pilot's Operating Handbook and Airplane Flight Manual.

12. Weights:

12.1	Maximum	Weight for
------	---------	------------

Taxi and ramp 5262 kg (11600 lbs.) Take-off 5239 kg (11550 lbs.) Landing 4965 kg (10945 lbs.), or

Taxi and ramp 5511 kg (12150 lbs.) Take-off 5489 kg (12100 lbs.) Landing 5216 kg (11500 lbs.)

for aeroplanes with modification n. 80-0642, or equivalent Service Bulletin n. 80-0215 installed

12.2 Zero Fuel Weight at forward C.G. limit 4309 kg (9500 lbs.)

at aft C.G. limit 4218 kg (9300 lbs.)

Straight line variation between limits given

4445 kg (9800 lbs.) C.G. whereas (MSN 1016 and up airplanes)

except MSN. 1016-1104 installing S.B. 80-0482:

4627 kg (10200 lbs.)

13. Centre of Gravity Range:

Landing gear extended C.G. range

From	То	Weight
5,273 m (207.6")	5,435 m (214.0")	5262 kg (11600 lbs.), or
5,340 m (210.25")	5,435 m (214.0")	5511 kg (12150 lbs.)]

for aeroplanes with modification n. 80-0642, or equivalent Service Bulletin n. 80-0215 installed

4,958 m (195.2")	5,435 m (214.0")	3967 kg (8745 lbs.)
4,927 m (194.0")	5,410 m (213.0")	3856 kg (8500 lbs.)

4,927 m (194.0") 5,328 m (209.8") 3493 kg (7700 lbs.) or less

Straight line variation between limits given.

Empty Weight C.G. Range None

14. Datum

6,000 m (236.22") forward of the rear pressure bulkhead centerline (at the intersection between the forward pressure bulkhead and the cockpit floor centerline).

15. Mean Aerodynamic Cord (MAC) 1,270 m (50")

16. Leveling Means

Refer to the "P.180 Maintenance Manual" Piaggio Doc. n. 9066, Chapter 8, or to the applicable Pilot's Operating Handbook and Airplane Flight Manual, Sec. 8.



TE.CERT.00048-002©European Union Aviation Safety Agency. All rights reserved. ISO9001 Certified. Page 10 of 33 Proprietary document. Copies are not controlled. Confirm revision status through the EASA-Internet/Intranet.

17. Minimum Flight Crew 1 (Pilot)

18. Maximum Passenger Seating Capacity 11

including flight crew at 1,250 m (49.2") station. Refer to the POH/AFM for Passengers and flight

crew loading instructions and approved

configuration

19. Exits (No. and type) 2

one main door one emergency exit

20. Baggage / Cargo Compartments

Compartment Weight Station

Cabin compartment

on floor 23 kg (50 lbs.) 5,588 m (220") on coat rod 18,1 kg (40 lbs.) 5,588 m (220")

Rear compartment 181,4 kg (400 lbs.) 7,569 m (298")

21. Wheels and Tires

For approved wheels types and tires types, rating, dimensions and ply rating, refer to applicable Pilot's Operating Handbook and Airplane Flight Manual

A.IV Operating and Servicing Instructions

1. Aircraft Flight Manual

"Pilot's Operating Handbook and Airplane Flight Manual" – Report n. 6591, RAI approved on July 7, 1992, and subsequent approved revisions.

2. Maintenance Manual

"P.180 Maintenance Manual" - Report n. 9066

3. Structural Repair Manual

"P.180 Structural Repair Manual" - Report n. 180-MAN-0250-01106

4. Service Bulletins

Refer to Piaggio Report n. 9078

A.V Operational Suitability Data (OSD)

The Operational Suitability Data elements listed below are approved by the European Aviation Safety Agency under the EASA Type Certificate EASA.A.059 as per Commission Regulation (EU) 748/2012 as amended by Commission Regulation (EU) No 69/2014;

1 Master Minimum Equipment List

Piaggio Report ref No 180-RPT-0000-09700 Rev 00 dated 11 May 2017 "MMEL P180 Avanti MSN 1004 through 1104", or later approved revisions.

2 Flight Crew Data

The Flight Crew Data is defined in Piaggio Report ref 180 RPT-0000-10210 "P180 Avanti/



TE.CERT.00048-002©European Union Aviation Safety Agency. All rights reserved. ISO9001 Certified. Page 11 of 33 Proprietary document. Copies are not controlled. Confirm revision status through the EASA-Internet/Intranet.

Avanti II – EASA OSD Flight Crew" original Issue dated 24 February 2017, or later approved revisions.

3 Cabin Crew Data

Not applicable;

4 SIM Data

Not applicable;

5 Maintenance Certifying Staff Data

Not applicable;

A.VI Notes

- 1. Customized Cabin Interior and Seating Configurations must be approved
- 2. Applicable A/C Serial Number from 1004 to 1104, except MSN installing Piaggio S.B. n. 80-0484 that upgrades them to Avanti II configuration (Section B apply).
- 3. Requirements for the issue of the CofA
 - The minimum required equipment as prescribed in the applicable airworthiness regulations must be installed on the individual aircraft for certification.
 - Current weight and balance data, a list of equipment included in the certification empty weight and loading information when necessary must be provided for each aeroplane when the CoA will be issued

The certification empty weight and balance data shall include the unusable fuel and the total engine oil as follows:

	Quantity	Station
Unusable fuel:	11,24 kg (24.8 lbs.)	6,319 m (248.8")
Undrainable fuel:	3,94 kg (8.7 lbs.)	6,304 m (248.2")
Undrainable oil:	2,2 kg (4.9 lbs.)	6,975 m (274.6").
Total oil quantity:	25 Kg (55 lbs.)	6,975 m (274.6").

- Aeroplane Flight Manual is required

4. Placards

All required placards as listed in the approved Airplane Flight Manual must be installed in the appropriate locations.

Continued Airworthiness

Airworthiness Limitations and Service Life Limits of some equipment are contained in Chapter 4 (Airworthiness Limitations) and Chapter 5 (Maintenance Schedule and Time Limits) of the Piaggio Report n. 9066.

6. Painting

Changing the color and the thickness of the exterior paint (including registration numbers) for composite components is only permissible after prior approval of the Type Certificate Holder.



SECTION B: P.180 Avanti II

B.I General

1. Type P.180
Model Avanti II
Variant ---

2. Airworthiness Category Normal

3. Type Certificate Holder: Piaggio Aviation SpA

Viale Generale Disegna 1

17038 - Villanova d'Albenga (SV) - ITALY

4. Manufacturer: Piaggio Aero Industries SpA

Viale Generale Disegna, 1

17038 Villanova d'Albenga (SV) - ITALY

5. Certification Application Date: October 16th 2003

6. The EASA Certification Date: October 21st 2005

B.II Certification Basis

1. Reference Date for determining the

applicable requirements October 16th 2003

(reserved)
 (reserved)

4. Airworthiness Requirements As per para A.II.4, except the requirements

applicable to the areas affected by the PA-05 major change

(see Appendix 1 – PA05 Major Change CRI A-01)

Airplanes incorporating the optional Mod. n. 80-1270 or SB 80-0459:

as above, with the addition of ADS-B Out

Specific Requirements included in the CS-ACNS Initial Issue (17 December 2013), section 4 "1090 MHz Extended Squitter

ADS-B"

Airplanes incorporating the optional Mod. n. 80-0642 or SB 80-0215:

as above, except the CS 23 requirements (first issue) applicable to the areas affected by the change (see Appendix 2 – MTOW Increased Major Change (80-0642)

CRI A-01).

5. Requirements elected to comply As per para. A.II.5

6. Special Conditions Special Condition RAI-NTO SE-5 [FAA 23-ACE-52

n°.2] "Protection for Systems from Lightning and High Energy Radio Frequency" is superseded, for this design change, by the new Special Condition originated by CRI F-01 (HIRF Protection) and by the conclusions of CRI F-02 (Protection from the Effects of Lightning Strike: Indirect

Effects).

Airplanes incorporating the optional Mod. 80-1432 "Lithium Ion Main Battery":

Special Condition(s): SC-F23-1353-01. (CRI F-58).



TE.CERT.00048-002©European Union Aviation Safety Agency. All rights reserved. ISO9001 Certified. Page 13 of 33 Proprietary document. Copies are not controlled. Confirm revision status through the EASA-Internet/Intranet.

Issue: 17 P.180 - Series Date: 26 April 2022

7. None **EASA Exemptions**

Equivalent Level of Safety

CRI B – 02	Equivalent Level of Safety	Airspeed Indicator Markings
CRI F – 05	Equivalent Level of Safety	Powerplant Display Instruments
CRI F - 06	Equivalent Level of Safety	Use of Digital only Display for Engine Oil Pressure and Temperature, Fuel Quantity and Flow

EASA Environmental Standards

As per para. A.II.9

10. EASA Operational Suitability Requirements.

CS-FCD - Certification Specifications for Operational Suitability Data (OSD) Flight Crew Data CS-FCD, Initial issue dated 31 Jan 2014;

CS-MMEL - Certification Specifications and Guidance Material for Master Minimum Equipment List, Initial Issue, dated 31 January 2014.

10.2 Special conditions for OSD

none

10.2 Exemptions for OSD:

none

10.3 Deviations for OSD:

none

Equivalent Safety for OSD: 10.4

none.

B.III **Technical Characteristics and Operational Limitations**

- Type Design Configuration 1. Type Design Definition:

> For airplanes MSN 1105+: Piaggio Doc. N. 180-CNF-0000-00976.

For airplanes MSN 1004-1104 installing SB 80-0484: Piaggio Doc. N. 300-03350

- "P.180 Avanti II List of approved type design changes" Piaggio Doc. N. 180-CNF-0000-01165.



TE.CERT.00048-002©European Union Aviation Safety Agency. All rights reserved. ISO9001 Certified. Page 14 of 33 Proprietary document. Copies are not controlled. Confirm revision status through the EASA-Internet/Intranet.

TCDS No.:EASA.A.059 Piaggio Aviation P.180 - Series

Date: 26 April 2022 Issue: 17

2. Description:

2.1. General

The General Description of the P.180 Avanti (provided in § A.III, 2 of Section A1) applies to P.180 Avanti II, except for the avionics suite.

2.2. Avionics

The standard avionics package is a Collins Pro Line 21 avionic suite, as it has been configured for the P180.

2.3. Commercial Designations / Modification Packages

P.180 Avanti EVO is the informal, commercial designation used to identify P.180 Avanti II, MSN 3001 and up, fitted at delivery with the major modifications listed below:

- Winglet, DMT 80-1121
- Community Noise Reduction, DMT 80-1117,

that cannot be installed separately (DMT 80-1117 installed means that DMT 80-1121 is installed too).

This designation is not recognized as a separate model at EASA level.

2.4 Also those P.180 Avanti airplanes with S.B. 80-0484 embodied belong to the P180 Avanti II Model.

3. Equipment:

The list of approved equipment is shown in Piaggio document "P.180 Avanti II List of approved type design changes" Piaggio Doc. N. 180-CNF-0000-01165 at the latest revision.

4. Dimensions:

Forward Wing Span 3356 mm (11.01 ft) Main Wing Span 14 033 mm (46.04 ft) 14 408 mm (47.27 ft) Length Height 3980 mm (13.05 ft) 16,00 m² (172.212 ft²) **Total Wing Area**

5. Engines: No. 2

> Model: Pratt & Whitney of Canada PT6A-66 turboprop

> > engines, each flat rated at 850 shp.

Right Engine 3037000 Build Spec. 676 Left Engine 3037000 Build Spec. 677

Type Certificate: EASA.IM.E.008

Airplanes incorporating the Mod. n. 80-0657 or SB 80-0231:

Model: Pratt & Whitney of Canada PT6A-66B turboprop

engines, each flat rated at 850 shp. when installed

on the aircraft.

Right Engine 3072196 Build Spec. 1223

3072196 Build Spec. 1224 Left Engine

Type Certificate: EASA.IM.E.008



Issue: 17 P.180 - Series Date: 26 April 2022

Airplanes incorporating the Mod. n. 80-1117:

Model: Pratt & Whitney of Canada PT6A-66B turboprop

engines, each flat rated at 850 shp. when installed

on the aircraft.

3072196 Build Spec. 1243 Right Engine

Left Engine 3072196 Build Spec. 1244

EASA.IM.E.008 Type Certificate:

5.1. Engine Limits

Operating Conditions	Shaft (shp.)	N1 Gas Generator Speed (%)	Torque ft- lbs (kgm)	Prop. shaft speed (r.p.m.)	Maximum Permissible Interstage Temperature (°C)
Takeoff Max. continuous Max. climb Max. cruise	850	104.1	2230 (308,3) 2480 [*] (342,9) [*]	2000 1800 [*]	830
Normal Climb Normal Cruise	850	104.1	2230 (308,3) 2480 [*] (342,9) [*]	2000 1800 [*]	820
Starting Limits (5 sec.)	-	-	-	-	1000
Transient (20 sec.)	-	104.1	2750 (380,2)	2205	870

^[*] for airplanes incorporating the Mod. n. 80-1117

Oil Temperature

Starting - 40°C (min.) Minimum Idle - 40°C ÷ 110°C 0°C ÷ 110°C Transient: 0°C ÷ 110°C Max. continuous and max. reverse

The above mentioned engine limits are applicable to both engine models: Note:

PT6A-66 and PT6A-66B.

Propellers:

6.1. For P180 MSN 1002 and P180 Avanti II, Modification 80-1117 "Community Noise Reduction" not incorporated

> 2 No. Hartzell Model



P.180 - Series Date: 26 April 2022 Issue: 17

Right: HC-E5N-3L or HC-E5N-3AL (hub) / LE

8218 (each blade)

Left: HC-E5N-3 or HC-E5N-3A (hub) / HE

8218 (each blade)

Type Certificate: EASA.(IM).P.125

Number of blades: 5

6.1.1. Sense of rotation

Right propeller rotates Counterclockwise in view of flight direction Left propeller rotates Clockwise in view of flight direction

6.1.2. Diameter 2159 mm maximum, 2146 mm minimum

6.1.3. Pitch

Nominal pitch angle at 0,761 m (30") station Minimum on ground: $14^{\circ} \pm 0.5^{\circ}$ $18^{\circ} \pm 0.5^{\circ}$ Minimum in flight: Reverse (negative): $-13^{\circ} \pm 0.5^{\circ}$ Feathered: $89^{\circ} \pm 0.5^{\circ}$

6.1.4. Propeller Limits

- No further reduction of the minimum diameter is allowed.
- Stabilized ground operations between 600 and 900 rpm are prohibited.
- Stabilized ground operations at or below 600 rpm are allowed only when the propeller is feathered.
- Stabilized ground operations between 1300 and 1600 rpm are prohibited.
- For P.180 MSN 1002 and P.180 Avanti II, Modification 80-1117 "Community Noise 6.2. Reduction" incorporated ("P.180 Avanti EVO")

No.

Hartzell Model:

Right: HC-E5N-3L or HC-E5N-3AL (hub) / LE

8492 (each blade)

Left: HC-E5N-3 or HC-E5N-3A (hub) / HE

8492 (each blade)

Type Certificate: EASA.(IM).P.125

Number of blades:

6.2.1. Sense of rotation

Right propeller rotates Counterclockwise in view of flight direction Left propeller rotates Clockwise in view of flight direction

6.2.2. Diameter 2197 mm maximum, 2184 mm minimum

6.2.3. Pitch

Nominal pitch angle at 0,761 m (30") station Minimum on ground: $14^{\circ} \pm 0.5^{\circ}$ $19^{\circ} \pm 0.5^{\circ}$ Minimum in flight: Reverse (negative): $-8^{\circ} \pm 0.5^{\circ}$ Feathered: $87.6^{\circ} \pm 0.5^{\circ}$



TCDS No.:EASA.A.059 Piaggio Aviation
Issue: 17 P.180 - Series

Issue: 17 P.180 - Series Date: 26 April 2022

6.2.4. Propeller Limits

- No further reduction of the minimum diameter is allowed.
- Stabilized ground operations between 600 and 900 rpm are prohibited.
- Stabilized ground operations at or below 600 rpm are allowed only when the propeller is feathered.
- Stabilized ground operations between 1250 and 1550 rpm are prohibited.

7. Fluids

7.1. Fuel

JP4, JP8, JET A, JET A-1, JET B; RP-3 (No.3 Jet Fuel); RT and TS-1 (as per GOST 10227-86) conforming to the latest revision of Pratt & Whitney Service Bulletin No. 14004.

Fuel Anti-Ice Additive compliant with Specification MIL-I-27686 must be used with JET A, JET A1, JET B and RP-3 fuels

7.2. Oil

Mobile Jet Oil II, AeroShell Turbine Oil 500 and Castrol 5000.

Refer also to the Limitations Section of the Pilot's Operating Handbook and Airplane Flight Manual (latest revision)

8. Fluid capacities

8.1. Fuel

Total	1597 I (421.9 US Gal)
Usable	1583 I (418.2 US Gal), or
Total	1816 I (479.7 US Gal)
Usable	1802 I (476.0 US Gal)

for aeroplanes with modification n. 80-1091 "P.180 Extended Range" or S.B. 80-0424 embodied

8.2. Oil

Total 25 I (6.7 US Gal)
Usable quantity 9,4 I (2.5 US Gal)

Refer to Note 3 for non-drainable oil.

9. Air Speeds

<u>Speed</u>		Condition	KIAS	Mach	
Maximum operating speed	V_{MO}	up to 28 400 ft	260		
	M_MO	above 28 400 ft		0.7	
Maneuvering speed	V_A	at 5239 kg (11550 lbs.)	199	,	or
	V_A	at 5489 kg (12100 lbs.)	202		



Piaggio Aviation

TCDS No.:EASA.A.059 Issue: 17 P.180 - Series Date: 26 April 2022

Speed		KIAS	Mach		
	(for aeroplan	r			
	equivalent S	Service Bulletin n. 80-0215 installed	d)		
Max Flap Extended Speed	V_{FE}		175	,	or
	V_{FE}		177		
	(for aeroplan	es with modification n. 80-0642, o	r		
	equivalent S	Service Bulletin n. 80-0215 installed	d)		
	V_{FE}	take-off configuration (T.O.)	180	,	or
	V_{FE}	take-off configuration (T.O.)	183		
	(for aeroplan	es with modification n. 80-0642, o	r		
	equivalent S	ervice Bulletin n. 80-0215 installed	d)		
Max Flap Operating Speed	V_{FO}		150		
	V_{FO}	take-off configuration	170		
Max Landing Gear Operatin	g Speed				
	V_{LO}		180	,	or
	V_{LO}		181		
	(for aeroplan	es with modification n. 80-0642, o	r		
	equivalent S	ervice Bulletin n. 80-0215 installed	d)		
Max Landing Gear Extended	d Speed				
	V_{LE}		185		
Max Landing Light Operatin	g / Extended S	Speed			
	V_{LLO} / V_{LLE}		160		
Minimum Control Speed	V_{MC}	Propeller feathered	100		
		Propeller windmilling	128		

10. Maximum Operating Altitude

12500 m / 41000 ft

11. All-weather Capability

The airplanes are authorised to perform Category 2 (Cat. II) operations according to the limitations included in the applicable Airplane Flight Manual.

12. Maximum Weight

12.1 Maximum Weight for

Taxi and ramp 5262 kg (11600 lbs.) Take-off 5239 kg (11550 lbs.) Landing 4965 kg (10945 lbs.), or



TE.CERT.00048-002©European Union Aviation Safety Agency. All rights reserved. ISO9001 Certified. Page 19 of 33 Proprietary document. Copies are not controlled. Confirm revision status through the EASA-Internet/Intranet.

TCDS No.:EASA.A.059 Piaggio Aviation Issue: 17 P.180 - Series

 Taxi and ramp
 5511 kg (12150 lbs.)

 Take-off
 5489 kg (12100 lbs.)

 Landing
 5216 kg (11500 lbs.)

(for aeroplanes with modification n. 80-0642, or equivalent

Service Bulletin n. 80-0215 installed)

12.2 Zero Fuel

4445 kg (9800 lbs.)

Date: 26 April 2022

except airplanes

- MSN 1105-1234 installing S.B. 80-0482
- MSN from 3001 to 3018 installing modification 80-1440
- MSN 3019+ installing modification 80-1338
- MSN 1004-1104 installing S.B. 80-0484 and S.B. 80-0482

for which 4627 kg (10200 lbs.)

13. Centre of Gravity Range

For Landing Gear Extended

From	То	Weight
5,273 m (207.6")	5,435 m (214.0")	5262 kg (11600 lbs.), or
5,340 m (210.25")	5,435 m (214.0")	5511 kg (12150 lbs.)]
for aeroplanes with modification n	n. 80-0642, or equivalent Serv	ice Bulletin n. 80-0215 installed
4,958 m (195.2")	5,435 m (214.0")	3967 kg (8745 lbs.)
4,927 m (194.0")	5,410 m (213.0")	3856 kg (8500 lbs.)
4,927 m (194.0")	5,328 m (209.8")	3493 kg (7700 lbs.) or less

Straight line variation between limits given

Empty Weight C.G. Range

none

14. Datum

6,000 m (236.22") forward of the rear pressure bulkhead centerline (at the intersection between the forward pressure bulkhead and the cockpit floor centerline).

15. Mean Aerodynamic Chord (MAC)

1,270 m (50")

16. Leveling Means

Refer to the "P.180 Avanti II Maintenance Manual" or to the applicable Pilot's Operating Handbook and Airplane Flight Manual.

17. Minimum Flight Crew

1 (Pilot)



TE.CERT.00048-002©European Union Aviation Safety Agency. All rights reserved. ISO9001 Certified. Page 20 of 33 Proprietary document. Copies are not controlled. Confirm revision status through the EASA-Internet/Intranet.

18. Maximum Passenger Seating Capacity

including Flight Crew at 1,250 m (49.2") station

Refer to the "P.180 Avanti II Weight and Balance Manual" for Passengers and flight crew loading

11

instructions and approved configuration

19. Exits (No. and type) 2

one main door one emergency exit

20. Baggage / Cargo Compartments

Compartment Weight Station

Cabin compartment

Rear compartment

on floor 23 kg (50 lbs.) 5,588 m (220") on coat rod 18,1 kg (40 lbs.) 5,588 m (220") 181,4 kg (400 lbs.) 7,569 m (298")

21. Wheels and Tires

For approved wheels types and tires types, rating, dimensions and ply rating, refer to applicable Airplane Flight Manual, Weight and Balance Manual and Pilot's Operating Handbook.

B.IV Operating and Servicing Instructions

1. Aircraft Flight Manual

"P.180 Avanti II Airplane Flight Manual" - Report n.180-MAN-0010-01100

"P.180 Avanti II Weight and Balance Manual" - Report n. 180-MAN-0020-01101

Maintenance Manual

For P.180 MSN 1002 and P.180 Avanti II, Modification 80-1117 "Community Noise Reduction" **not** incorporated

- "P.180 Avanti II Maintenance Manual" - Report n. 180-MAN-0200-01105

Airworthiness Limitations are contained in P.180 Avanti II Chapter 4 (Airworthiness Limitations)

- Report n. 180-MAN-0200-01109

For P.180 MSN 1002 and P.180 Avanti II, Modification n. 80-1117 "Community Noise Reduction" incorporated ("P.180 Avanti EVO")

- "P.180 Avanti II Maintenance Manual" - Report n. 180-MAN-0200-01105(E)

Airworthiness Limitations are contained in P.180 Avanti II Chapter 4 (Airworthiness Limitations)

- Report n. 180-MAN-0200-01109(E)

3. Structural repair Manual

"P.180 Structural Repair Manual" - Report n.180-MAN-0250-01106

4. Service Bulletins

Refer to Piaggio Report n. 9078



TE.CERT.00048-002©European Union Aviation Safety Agency. All rights reserved. ISO9001 Certified. Page 21 of 33 Proprietary document. Copies are not controlled. Confirm revision status through the EASA-Internet/Intranet.

B.V Operational Suitability Data (OSD)

The Operational Suitability Data elements listed below are approved by the European Aviation Safety Agency under the EASA Type Certificate EASA.A.059 as per Commission Regulation (EU) 748/2012 as amended by Commission Regulation (EU) No 69/2014;

1 Master Minimum Equipment List

Piaggio Report ref No 180-RPT-0000-01203 Rev 01 dated 03 Dec 2014, MMEL P180 Avanti II MSN 1105 and up including P180 Avanti "EVO" MSN 3001 and up", or later approved revisions.

2 Flight Crew Data

The Flight Crew Data is defined in Piaggio Report ref 180 RPT-0000-10210 "P180 Avanti/Avanti II – EASA OSD Flight Crew" original Issue dated 24 February 2017, or later approved revisions.

3 Cabin Crew Data

Not applicable;

4 SIM Data

Not applicable;

5 Maintenance Certifying Staff Data

Not applicable;

B.VI Notes

- 1. Customized Cabin Interior and Seating Configurations must be approved
- 2. Applicable A/C serial numbers:
 - MSN 1002,
 - from MSN 1004 to 1104 with SB 80-0484 installed,
 - from MSN 1105 and up.
- Requirements for the issue of the CofA
 - * The minimum required equipment as prescribed in the applicable airworthiness regulations must be installed on the individual aircraft for certification.
 - * Current weight and balance data, a list of equipment included in the certification empty weight and loading information when necessary must be provided for each aeroplane when the CoA will be issued.
 - * The certification empty weight and balance data shall include the unusable fuel and the total engine oil as follows:

	Quantity	Station
Unusable fuel:	11,24 kg (24.8 lbs.)	6,319 m (248.8")
Undrainable fuel:		
	3,94 kg (8.7 lbs.)	6,304 m (248.2")
for aeroplanes with modification n. 80-1091 "P.180 Extended Range" or S.B. 80-0424 embodied	7 kg (15.4 lbs.)	6,012 m (236.7")
Undrainable oil:	2,2 kg (4.9 lbs.)	6,975 m (274.6")
Total oil quantity:	25 Kg (55 lbs.)	6,975 m (274.6")

* Aeroplane Flight Manual is required



P.180 - Series Date: 26 April 2022 Issue: 17

4. **Placards**

All required placards as listed in the approved Airplane Flight Manual must be installed in the appropriate locations.

5. **Painting**

Changing the color and the thickness of the exterior paint (including registration numbers) for composite components is only permissible after prior approval of the Type Certificate Holder.

P.180 Avanti EVO

P.180 Avanti EVO is the informal, commercial designation used to identify P.180 Avanti II, MSN 3001 and up, fitted at delivery with the major modifications listed below:

- Winglet, DMT 80-1121
- Community Noise Reduction, DMT 80-1117

that cannot be installed separately (DMT 80-1117 installed means that DMT 80-1121 is installed

This designation is not recognized as a separate model at EASA level



TCDS No.:EASA.A.059 Piaggio Aviation Issue: 17 P.180 - Series

Issue: 17 P.180 - Series Date: 26 April 2022

SECTION ADMINISTRATIVE

I Acronvms

None

II Type Certificate Holder Record

Until 1998

I.A.M. Rinaldo Piaggio S.p.A.

Until April 2018

Piaggio Aero Industries SpA Viale Castro Pretorio 116 – 00185 ROMA – ITALY Headquarter: Viale Generale Disegna, 1 17038 Villanova d'Albenga (SV) – ITALY

From 17 April 2018

Piaggio Aviation SpA Viale Generale Disegna 1 – 17038 Villanova d'Albenga (SV) – ITALY

Contracted DOA Holder supporting TC Since 17 April 2018

Piaggio Aero Industries SpA Viale Castro Pretorio 116 – 00185 ROMA - ITALY Headquarter: Viale Generale Disegna, 1 17038 Villanova d'Albenga (SV) – ITALY

From 19 September 2018 DOA Responsibility transfer to

Piaggio Aviation SpA Viale Generale Disegna 1 – 17038 Villanova d'Albenga (SV) EASA Approval 21J.685

From 19 September 2019 DOA Responsibility transfer to

Piaggio Aero Industries SpA Viale Generale Disegna, 1 17038 Villanova d'Albenga (SV) – ITALY EASA Approval 21J.220



Piaggio Aviation P.180 - Series

Date: 26 April 2022

TCDS No.:EASA.A.059 Issue: 17

III Change Record

Issue	Date	Changes		
1	21-Oct-2005	- Initial EASA issue replacing ENAC / RAI TCDS		
2	10-Jan-2006	- Addition of optional Mod 80-0642 or SB 80-0215		
3	23-Mar-2007	- Addition of Mod. 80-0657 (P.EASA.A.C.03574)		
4	19-Feb-2010	- Editorial changes and corrections		
5	20-Apr-2010	- Editorial corrections to engine built specifications		
6	18-Feb-2011	- RP-3 fuel type added - list of fuel types corrected		
		- error in sense of rotation of propeller corrected		
7	11-Oct-2012	- Russian fuels TS-1 and RT added		
8	03-Jun-2014	- all pages: TCDS reformatted		
		- all pages: minor editorial changes		
		- page 10 & 18, Item 21: Wheels and Tires data removed and related reference to Flight		
		Manual added (Mod. 80-1100).		
		- page 16, item 8.1 new fuel tank capacity and undrainable fuel capacity values added for		
		aeroplanes with Mod. 80-1091 "Extended Range" installed		
		- page 20, item 3 new fuel tank capacity and undrainable fuel capacity values added for		
		aeroplanes with Mod. 80-1091 "Extended Range" installed		
9	28-Nov-2014	- page 1: Issue date revised, "Issue 9, 28-Nov-2014" added		
		- page 13: Item B.III, 1. corrected for "P.180 Avanti II"		
		Item B.III, 2.3. added		
		- page 14: Item B.III, 5. Engine Information for Mod n. 80-1117 added		
		- page 15: Item B.III, 5.1. Engine Information for Mod n. 80-1117 added		
		Item B.III, 6.1. applicability added and for 6.1.1. to 6.1.4. numbering adapted		
		- page 16: Item B.III, 6.2. added		
		- page 20: Item B.IV, 2. information for Mod n. 80-1117 added		
		- page 21: Item B.V, Note 6 added		
10	23-May-2017	- page 3 Item A.I, Manufacturer address updated		
		- page 5 Item A.III, Operational Suitability Data (OSD) requirements added		
		- page 9 Item A.III (13.) CG envelope - Max Weight reference updated		
		- page 9 Item A.III (19.) Doors "Type" definition corrected as "type"		
		- page 10 Item A.V, Operational Suitability Data (OSD) added		
		- page 11 Item A.VI notes section re-numbered		
		- page 13 Item B.II, Operational Suitability Data (OSD) requirements added		
		- page 14 Item B.III (3.) Ref. to Equipment reference documentation updated		
		- page 19 Item B.III (13.) CG envelope - Max Weight reference updated		
		- page 19 Item B.III (19.) Doors "Type" definition corrected as "type"		
		- page 21 Item B.V Operational Suitability Data (OSD) added		
		- page 21 Item B.VI notes section re-numbered		
11	18-Sep-2017	- page 1 Issue date revised, "Issue 11, 18-Sep-2017" added		
	-	- page 12 Item B.II (4.) CS ACNS First Issue, section 4, added		
12	17 April 2018	Page 1 TC holder name changed		
		- Page 3 TC holder name changed		
		Page 12 TC holder name changed		
<u> </u>				



TE.CERT.00048-002©European Union Aviation Safety Agency. All rights reserved. ISO9001 Certified. Page 25 of 33 Proprietary document. Copies are not controlled. Confirm revision status through the EASA-Internet/Intranet.

Piaggio Aviation P.180 - Series

Date: 26 April 2022

TCDS No.:EASA.A.059 Issue: 17

		- Page 22	TC holder name changed, and contracted DOA provider name added.
13	19 September 2018	- Page 22	DOA record amended to ref 21J.685 Piaggio Aviation SpA.
14	19 September 2019	-Page 23	DOA record amended to ref 21J.220, Piaggio Aero Industries SpA
15	07 February 2020	-Page 8	Item A.III 9. Modification number corrected (was 80-0642, is 80-0407. Copy/paste error introduced at previous revision)
		-Page 14	Item B.III 2.3. clarification on configuration of EVO airplanes
		-Page 18	Item B.III 9.Table title re-positioned
		-Page 20	Item B.III 21. "Tyres" corrected in "Tires" Item B.IV 2. P.180 EVO Maintenance Manual (180-MAN-0200-01105(E)) applicability extended to P.180 MSN 1002
		-Page 22	Item B.VI 6. clarification on configuration of EVO airplanes
		-Various page	es Acronyms aligned for nomenclature (i.e. "shp.", "lbs.", "MSN")
16	10 November 2021	-Page 9	Item A.III.12.2: Max. Zero Fuel Weight updated for a/c installing S.B. 80-0482
		-Page 11	Item A.VI.2: Updated airplanes MSN belonging to Avanti Model
		-Page 13	Item B.III.1: Type Design document reference updated for a/c MSN 1004-1104 installing SB 80-0484
		-Page 14	Item B.III.2.4: Designation updated for Avanti a/c installing S.B. 80-0484
		-Page 19	Item B.III.12.2: Max. Zero Fuel Weight updated for a/c installing S.B. 80-0482 or Mod. 80-1338 or 80-1440
		-Page 20	Item B.III.21: Operating Manuals reference updated for Wheels and Tires information
		-Page 21	Item B.VI.2: Updated airplanes MSN belonging to Avanti II Model
		-Appendix 1 a	and 2 - added
17	26 April 2022	- Page 20	Correction to Item B.III.12.2: Max. Zero Fuel Weight: MSN 1004-1104 require also S.B. 80-0482
		-	

APPENDIX 1 - PA05 MAJOR CHANGE CRI A-01

The following requirements applicable to the areas affected by the PA-05 major change, to the extent necessary to cover such areas :

(CS23 at initial issue and FAR 23 including amendment 33)

1. Flight

(*)	F23 .143	all	CONTROLLABILITY AND MANOEUVRABILITY – GENERAL
	F23 .161	all	TRIM
	F23 .207	all	STALL WARNING
(CS23 .253	all	HIGH SPEED CHARACTERISTICS

(*) Piaggio demonstrates compliance to CS23.143 for Flight Guidance System controllability aspects.

2. Structures

F23	.301	all	LOADS
F23	.303		FACTOR OF SAFETY
F23	.305	all	STRENGTH AND DEFORMATION
F23	.307	all	PROOF OF STRUCTURES
F23	.395	all	CONTROL SYSTEM LOADS
F23	.397	all	LIMIT CONTROL FORCES AND TORQUES
F23	.499	all	SUPPLEMENTARY CONDITIONS FOR NOSE WHEELS
F23	.561	(b)(2), (e)	EMERGENCY LANDING CONDITIONS – GENERAL

3. Design and Construction

F23	.603	all	MATERIALS AND WORKMANSHIP
F23	.605	all	FABRICATION METHODS
F23	.609	all	PROTECTION OF STRUCTURES
F23	.611		ACCESSIBILITY
F23	.613	all	MATERIAL STRENGTH PROPERTIES AND DESIGN VALUES
F23	.619		SPECIAL FACTORS
F23	.623	all	BEARING FACTORS
F23	.625	all	FITTING FACTORS
F23	.671	all	CONTROL SYSTEMS – GENERAL
CS23	.677	all	TRIM SYSTEMS
F23	.683	all	OPERATION TESTS
F23	.685	all	CONTROL SYSTEMS DESIGN
F23	.689	(a),(b),(c), (d),(e)	CABLE SYSTEMS
F23	.699	(b)	WING FLAP POSITION INDICATOR
F23	.729	(e)	LANDING GEAR EXTENSION AND RETRACTION SYSTEM
F23	.771	(a), (b)	PILOT COMPARTMENT
F23	.773	(a), (b)	PILOT COMPARTMENT VIEW



TE.CERT.00048-002©European Union Aviation Safety Agency. All rights reserved. ISO9001 Certified. Page 27 of 33 Proprietary document. Copies are not controlled. Confirm revision status through the EASA-Internet/Intranet.

P.180 - Series Issue: 17 Date: 26 April 2022

F23	.777	(a),(b),(g), (h)	COCKPIT CONTROLS
(**)F23	.783		DOORS
F23	.841	(b)(6)	PRESSURISED CABINS
F23	.853	(a), (e)	FIRE PROTECTION – COMPARTMENT INTERIOR

(**) refer to Special Condition RAI-NTO C-3 [FAA 23-ACE-29 N°.6 (c)].

4. Powerplant

F23	.963	(e)	FUEL TANK – GENERAL
F23	.991	(c)	FUEL PUMPS
F23	.1203	(d)	FIRE DETECTOR SYSTEM

5. <u>Equipme</u> ı	<u>nt</u>	
CS23 .1301	all	EQUIPMENT – FUNCTION AND INSTALLATION
CS23 .1303	(a), (b), (c), (e), (f)	FLIGHT AND NAVIGATION INSTRUMENTS
CS23 .1305	(a), (c), (e)	POWERPLANT INSTRUMENTS
CS23 .1309	(a)(1), (a)(3), (b), (c), (d), (e), (f)	EQUIPMENT, SYSTEMS AND INSTALLATIONS
CS23 .1311	all	ELECTRONIC DISPLAY INSTRUMENT SYSTEMS
CS23 .1321	all	ARRANGEMENT AND VISIBILITY
CS23 .1322	all	WARNING, CAUTION AND ADVISORY LIGHTS
F23 .1323	(a), (b)	AIRSPEED INDICATING SYSTEM
F23 .1325	(a),(b)(1)-(2), (c), (e)	STATIC PRESSURE SYSTEM
CS23 .1326	all	PITOT HEAT INDICATION SYSTEMS
CS23 .1327	all	MAGNETIC DIRECTION INDICATOR
CS23 .1329	(a), (b), (d), (e), (f), (g), (h)	AUTOMATIC PILOT SYSTEM
CS23 .1331	all	INSTRUMENTS USING A POWER SOURCE
CS23 .1335	all	FLIGHT DIRECTOR SYSTEMS
F23 .1337	(b)(1)	POWERPLANT INSTRUMENTS INSTALLATION
CS23 .1351	(a), (a)(1), (a)(2)(i), (b)(1), (c)(4), (d)(1)	ELECTRICAL SYSTEMS AND EQUIPMENT – GENERAL
CS23 .1353	(a),(b),(c),(d), (e),(g)(2),(h)	STORAGE BATTERY DESIGN AND INSTALLATION
CS23 .1357	(a),(b), (c), (d)	CIRCUIT PROTECTIVE DEVICES
CS23 .1359	(a), (b), (c)	ELECTRICAL SYSTEM FIRE PROTECTION
CS23 .1361	(a), (c)	MASTER SWITCH ARRANGEMENT
CS23 .1365	(a),(b), (c), (d)	ELECTRIC CABLES AND EQUIPMENT
CS23 .1367	all	SWITCHES
CS23 .1381	all	INSTRUMENT LIGHTS



TE.CERT.00048-002©European Union Aviation Safety Agency. All rights reserved. ISO9001 Certified. Proprietary document. Copies are not controlled. Confirm revision status through the EASA-Internet/Intranet.

F23 .1383	(b)(1)	LANDING LIGHTS
F23 .1416	(c)	PNEUMATIC DE-ICER BOOT SYSTEM
CS23 .1431	(a), (b), (e)	ELECTRONIC EQUIPMENT
F23 .1435	(a)(2)	HYDRAULIC SYSTEMS

6. Operating Limitations and Information

CS23 .1501	all	OPERATING LIMITATIONS AND INFORMATION - GENERAL
CS23 .1523		MINIMUM FLIGHT CREW
CS23 .1525		KINDS OF OPERATION
(***) CS23 .1529		INSTRUCTIONS FOR CONTINUED AIRWORTHINESS
CS23 .1541	(a), (b)	MARKINGS AND PLACARDS – GENERAL
CS23 .1543	(b), (c)	INSTRUMENT MARKINGS – GENERAL
F23 .1545	all	AIRSPEED INDICATOR
CS23 .1547	all	MAGNETIC DIRECTION INDICATOR
CS23 .1549	all	POWERPLANT AND AUXILIARY POWER UNIT INSTRUMENTS
CS23 .1553		FUEL QUANTITY INDICATOR
F23 .1555	(a),(b),(c)(1), (c)(4),(d),(e)	CONTROL MARKINGS
CS23 .1559	(a), (c)	OPERATING LIMITATIONS PLACARD
F23 .1563		AIRSPEED PLACARDS
(***) CS23 .1581	(a),(b)(1),(c), (d), (e), (f)	AEROPLANE FLIGHT MANUAL - GENERAL
CS23 .1583	(a), (b), (g), (h)	OPERATING LIMITATIONS
CS23 .1585	(j)	OPERATING PROCEDURES
CS23 .1589		LOADING INFORMATION

^(***) Piaggio elect to comply with all applicable aspects detailed within these requirements.

Special Conditions

RAI-NTO C-3 Doors and Exits (Outward Openings)

[FAA 23-ACE-29 n°.6]

RAI–NTO C–6 Forward and Main Wing Flap Interconnection

[FAA 23-ACE-29 n°.7]

CRI F-01 HIRF Protection

Operating Rules

EASA CS-AWO - Subpart 2



TCDS No.:EASA.A.059 Piaggio Aviation
Issue: 17 P.180 - Series

APPENDIX 2 - MTOW INCREASED MAJOR CHANGE (80-0642) CRI A-01

Date: 26 April 2022

the following requirements applicable to the areas affected by the 80-0642 major change, to the extent necessary to cover such areas, to be considered applicable only where the weight exceeds the originally certified MTOW/MLW of 11550/10945 lbs:

(CS23 at initial issue)

1. Flight				
CS23	.21	All	Proof of compliance	
CS23	.23	All	Load distribution limits	
CS23	.25	(a)	Weight limits	
CS23	.45	(a), (b), (d), (e), (f), (g)(1), (g)(4)	Performance – General	
CS23	.49	(a), (b)	Stalling speed	
CS23	.51	(a), (b)	Takeoff speeds	
CS23	.53	(a), (b)	Takeoff performance	
CS23	.63	(a), (c)	Climb: general	
CS23	.65	(b)	Climb: all engine operating	
CS23	.66	All	Take-off climb: one engine inoperative	
CS23	.67	(b)	Climb: one engine inoperative	
CS23	.69	All	En-route climb/descent	
CS23	.73	(b)	Reference landing approach speed	
CS23	.75	(a), (b), (c) (d), (e), (f)	Landing distance	
CS23	.77	(b)	Balked landing	
CS23	.141	All	Flight Characteristics – General	
CS23	.143	All	Controllability and Maneuverability - General	
CS23	.145	All	Longitudinal control (includes SPECIAL CONDITION RAI NTO F-5 [23-ACE-29 n° 2])	
CS23	.147	All	Directional and lateral control	
CS23	.149	(a), (b), (c), (d), (e)	Minimum control speed	
CS23	.153	All	Control during landings	
CS23	.155	All	Elevator control force in maneuvers	
CS23	.157	All	Rate of roll	
CS23	.161	(a), (c), (d)	Trim	
CS23	.171	All	Stability – General	
CS23	.173	(a), (b)(1), (c)	Static longitudinal stability	
CS23	.175	(a), (b)(1), (c)	Demonstration of static longitudinal stability	
CS23	.177	(a), (b), (d)	Static directional and lateral stability	
CS23	.181	All	Dynamic stability	



TE.CERT.00048-002©European Union Aviation Safety Agency. All rights reserved. ISO9001 Certified. Page 30 of 33 Proprietary document. Copies are not controlled. Confirm revision status through the EASA-Internet/Intranet.

Issue: 17 P.180 - Series Date: 26 April 2022

CS23	.201	All	Wing level stalls	
CS23	.203	All	Turning flight and accelerated stalls	
CS23	.207	(a), (b), (c), (d), (e)	Stall warning	
CS23	.233	(a), (b), (c)	Directional stability and control	
CS23	.251	All	Vibration and buffeting	
CS23	.253	All	High speed characteristics	
	uctures	_		
CS23	.301	(a), (b), (c)	Loads (includes SPECIAL CONDITION RAI NTO C-2 [23-ACE-29 n° 5])	
CS23	.302	All	Canard or tandem wing configurations (includes SPECIAL CONDITION RAI NTO C-7 [23-ACE-29 n° 5])	
CS23	.303	All	Factor of safety	
CS23	.305	All	Strength and deformation	
CS23	.307	All	Proof of structure	
CS23	.321	All	Flight loads - General	
CS23	.331	All	Symmetrical flight conditions	
CS23	.333	All	Flight envelope	
CS23	.335	(a), (b), (c)	Design airspeeds	
CS23	.337	All	Limit Manoeuvring Load Factors	
CS23	.341	(a), (b)	Gust load factors	
CS23	.343	(a), (b)	Design fuel loads	
CS23	.345	All	High lift devices	
CS23	.347	(a)	Unsymmetrical flight conditions	
CS23	.349	All	Rolling conditions	
CS23	.351	All	Yawing conditions	
CS23	.367	All	Unsymmetrical loads due to engine failure	
CS23	.391	All	Control surface loads	
CS23	.395	All	Control System Loads	
CS23	.397	All	Limit Control Forces and Torques	
CS23	.399	(a)	Dual Control System	
CS23	.407	All	Trim tab effects	
CS23	.409	All	Tabs	
CS23	.415	All	Ground gust loads	
CS23	.421	All	Horizontal tail surfaces - Balancing loads	
CS23	.423	All	Maneuvering loads	

*	* *
*	*
*	*
*	*

TE.CERT.00048-002©European Union Aviation Safety Agency. All rights reserved. ISO9001 Certified. Page 31 of 33 Proprietary document. Copies are not controlled. Confirm revision status through the EASA-Internet/Intranet.

Ailerons, Wing Flaps and Special Devices - Ailerons

Vertical tail surfaces - Maneuvering loads

CS23 .425

CS23 .427

CS23 .441

CS23 .443

CS23 .455

ΑII

(a), (c)

(a), (c)

(a), (c)

ΑII

Gust loads

Gust loads

Unsymmetrical loads

P.180 - Series Issue: 17 Date: 26 April 2022

CS23	.471	All	Ground Loads – General
CS23	.473	(a), (b), (d), (e), (f), (g)	Ground load conditions and assumptions
CS23	.479	All	Level landing conditions
CS23	.481	All	Tail down landing conditions
CS23	.483	All	One wheel landing conditions
CS23	.485	All	Side load conditions
CS23	.493	All	Braked Roll conditions
CS23	.499	All	Supplementary conditions for nose wheels
CS23	.507	All	Jacking loads
CS23	.509	(a), (c), (d)	Towing loads
CS23	.511	All	Ground load: unsymmetrical loads on multiple-wheel units
CS23	.571	(a)	Fatigue Evaluation – Metallic pressurised cabin structures
CS23	.572	(a)(1), (b)	Metallic wing, empennage and associated structures
CS23	.573	(a)	Damage tolerance and fatigue evaluation of structure (includes SPECIAL CONDITION RAI NTO C-1 [23-ACE-29 n° 4])

3. Design and Construction

	0.3		
CS23	.601	All	Design and Construction – General
CS23	.627	All	Fatigue Strength
CS23	.629	All	Flutter
CS23	.641	All	Wings - Proof of strength
CS23	.701	(b)	Flap interconnection (includes SPECIAL CONDITION RAI NTO C-6 [23-ACE-29 n° 7])
CS23	.723	All	Shock absorption tests
CS23	.725	All	Limit drop tests
CS23	.726	All	Ground load dynamic tests
CS23	.727	All	Reserve energy absorption drop tests
CS23	.731	All	Wheels
CS23	.733	All	Tyres
CS23	.735	(a), (b), (c)	Brakes

4. Equipment

CS23	.1301	All	Function and Installation
CS23	.1329	(e)	Automatic pilot system
CS23	.1419	(a), (b), (c)	Ice protection

5. Operating Limitations and Information

CS23	.1501	All	General
CS23	.1507	All	Maneuvering speed
CS23	.1511	All	Flap extended speed
CS23	.1513	All	Minimum control speed



TE.CERT.00048-002©European Union Aviation Safety Agency. All rights reserved. ISO9001 Certified. Proprietary document. Copies are not controlled. Confirm revision status through the EASA-Internet/Intranet. TCDS No.:EASA.A.059 Piaggio Aviation
Issue: 17 P.180 - Series

Date: 26 April 2022

CS23	.1519	All	Weight and Centre of Gravity
CS23	.1525	All	Kinds of operation
CS23	.1529	All	Instructions for continued airworthiness
CS23	.1541	(a), (b)	Marking and placards - General
CS23	.1545	(a), (b)(4)	Airspeed indicator
CS23	.1559	(c)	Operating limitations placard
CS23	.1563	All	Airspeed placards
CS23	.1581	(a), (b)(1), (c), (d), (e), (f)	Aeroplane Flight Manual - General
CS23	.1583	(a)(1)(2), (c)(1)(2)(3), (d), (f), (h), (p)	Operating limitations
CS23	.1585	(a)(1)(2)(3) (5), (c), (d), (e)	Operating procedures
CS23	.1587	(a)(1)(2)(3) (5), (c)(1)(3)(4) (5)	Performance information
CS23	.1589	All	Loading information

Special Conditions

RAI NTO F-1 Buffet Onset Envelope

[FAA 23-ACE-29 n°.1]

RAI NTO F-2 Effects of contamination on laminar flow airfoils

[FAA 23-ACE-29 n°.3]

Operating Rules

EASA CS-AWO - Subpart 2

