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## Outline

- Federal Legislative & Policy Basis
- Evolution of Standards Use at CDRH
  - S-CAP: The Standards & Conformity Assessment Program
- Example: AM For Medical Use
- Questions

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## CDRH Mission



- **Protect and promote the public health**
- Assure patients and providers have timely and continued access to safe, effective, and high-quality medical devices and safe radiation-emitting products.
- Provide consumers, patients, their caregivers, and providers with understandable and accessible science-based information about the products we oversee.
- Facilitate medical device innovation by advancing regulatory science, providing industry with predictable, consistent, transparent, and efficient regulatory pathways, and assuring consumer confidence in devices marketed in the U.S.

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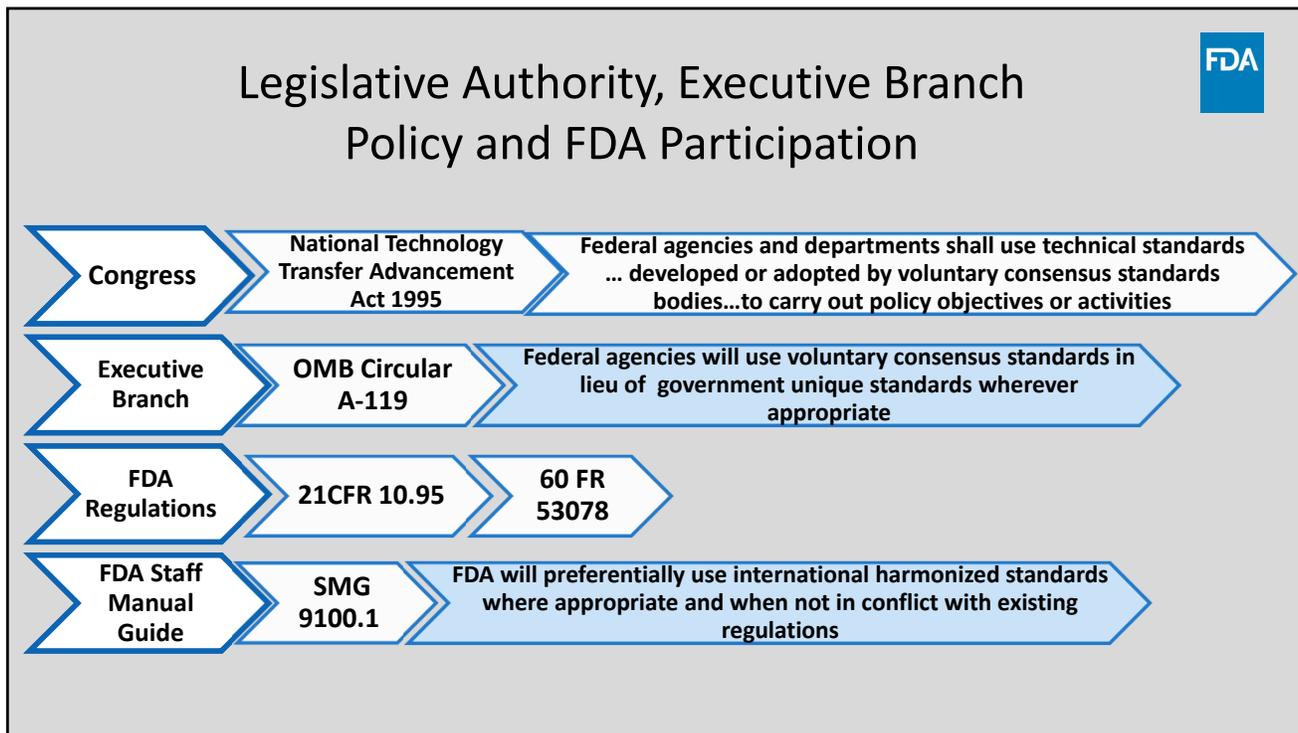
## FDA Participation in Standards



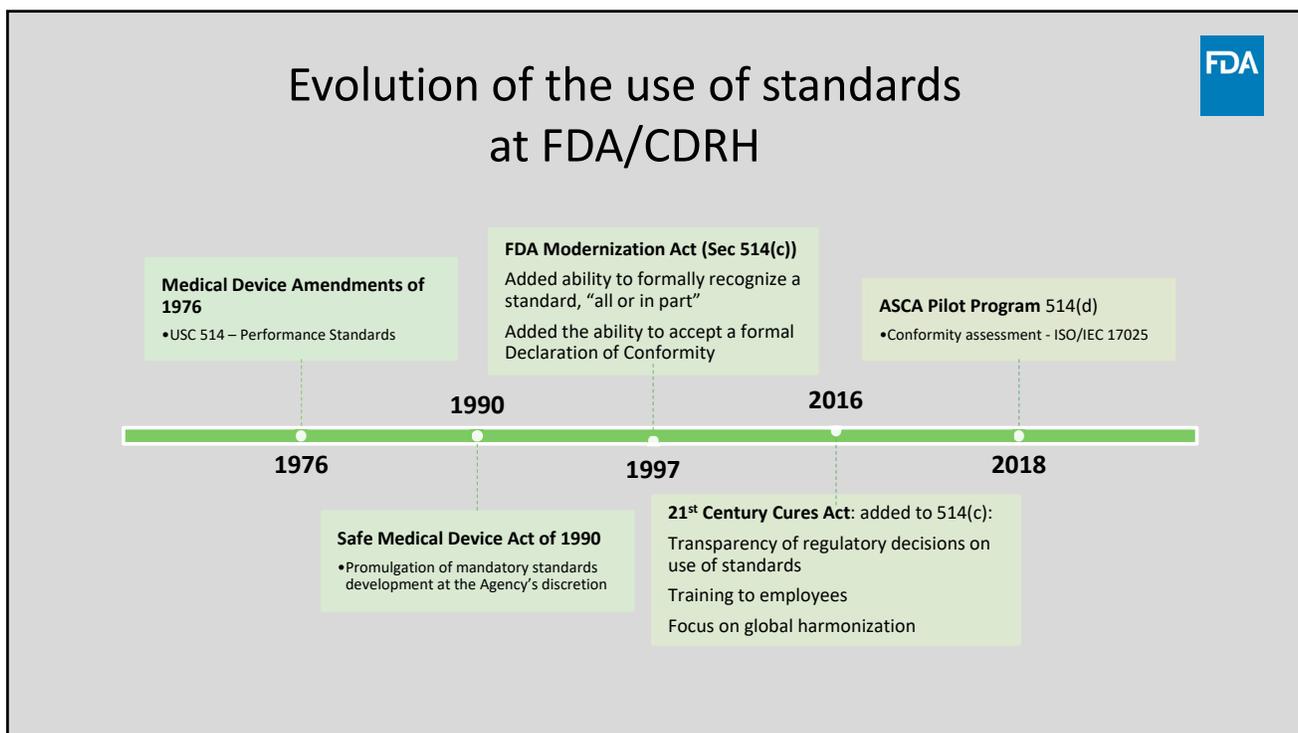
- **Federal Policy**
  - Sets forth requirements for Agency participation in use & development of voluntary consensus standards and conformity assessment
  - Sets forth requirements for incorporation of standards into Agency regulations
- **Goals:**
  - Reduce Government costs
  - Provide incentives that serve national needs
  - Encourage long-term growth for the US
  - Promote economic competition

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**Why FDA Supports Standards**

- Ensures patient access to innovative products that are safe and effective
- Promotes international trade
- Expedient to rely upon consensus-driven standards rather than lengthy legal or rule-making approaches
- Encourages innovation and competition among product developers
- Reduces burdens on device manufacturers by harmonizing expectations across national and (*possibly*) international jurisdictions
- Speeds the pre-marketing review process
  - Standardized conformance assessments and test reporting
  - Less time needed for 'one-off' evaluations and requests for additional information
- Promotes regulatory science at national and international levels

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## S-CAP Vision

The Standards and Conformity Assessment Program (S-CAP) enhances consensus standards and their use in the design, development and evaluation of medical devices across their lifespans. Relying upon a collaborative approach to standards development and application, S-CAP draws upon expertise from across the medical device and standards communities to advance regulatory science, promote patient safety and support a least burdensome regulatory framework.

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## S-CAP Mission

S-CAP supports CDRH's mission by driving the development, recognition, and appropriate use of regulatory-ready standards for medical devices throughout their lifecycles. S-CAP:

- Produces and implements clear policies to promote the appropriate use of standards in regulatory processes
- Anticipates the need for and leads development of national and international consensus standards
- Advances initiatives to enhance confidence in conformity assessment activities
- Fosters innovation and standardization in technologies that facilitate patient access to novel devices
- Provides leadership in standards quality and utilization through outreach and global harmonization

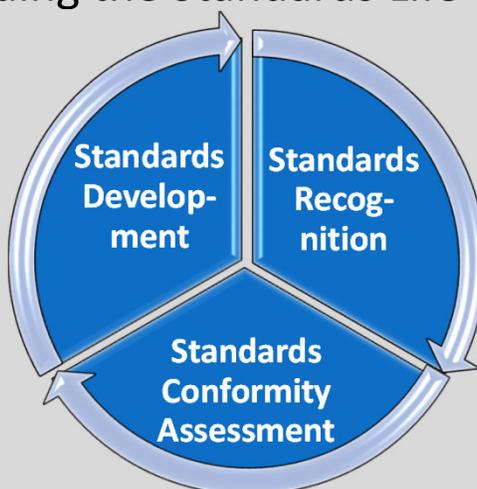
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## Leading the Standards Life Cycle

### Standards Development

- 17 internal advisory Specialty Task Groups (STGs) in 23 device/scientific areas
- ~ 400 CDRH staff participating in ~ 600 standards committees across ~ 29 standards development organizations



### Recognition Program

- ~1400 recognized standards
- 5-10% annual increase in new standards development activities
- Average of 7 (range of 1-35) standards cited in each 510(k)

### Standards Conformity Assessment

- Enhance the use of declarations of conformity in device submissions
- Accreditation Scheme for Conformity Assessment (ASCA) Pilot program

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## Streamlining Regulatory Processes

### Improved standards use and recognition

- Final guidance: Appropriate Use of Voluntary Consensus Standards (VCS)
- Draft guidance: Recognition & Withdrawal of VCS
- Redesigned Recognition Database to improve selection and use of VCS

### Accreditation Scheme for Conformity Assessment [ASCA] pilot program

- Enhancing regulatory efficiencies with increased consistency in FDA's approach to assessing conformance to standards

### Regulatory reduction efforts

- Forthcoming guidance: *Medical X-ray Imaging Devices Conformance with IEC standards*
- Transition to ISO 13485: *Medical devices - Quality management systems -- Requirements for regulatory purposes*

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## The Ideal Relationship Between Regulatory Science and Standards



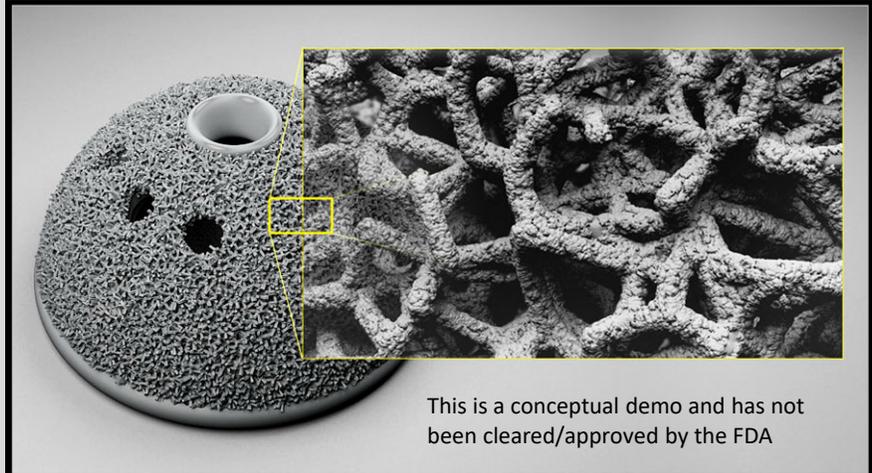

### How to get there?

#### Communication and Hard Work -

- Participation by all Stakeholders in Standards Development including Regulatory Authorities
- Standards Developers have an Understanding of the Needs of Regulators
- Importance of **Public Private Partnerships** with National and International organizations.

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## Example: AM For Medical Use



This is a conceptual demo and has not been cleared/approved by the FDA

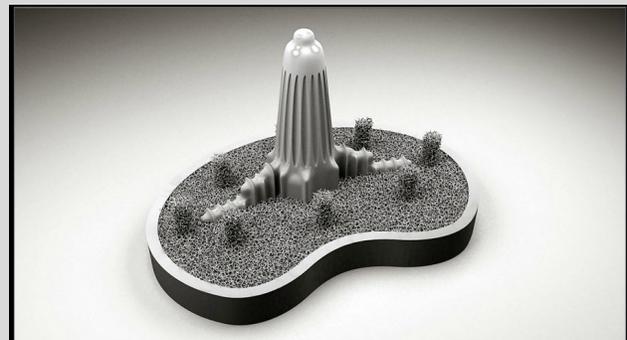
<http://www.withinlab.com/case-studies/index13.php>

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## Complex Structures



- AM allows for complex architecture to be engineered, complex structures to be seamlessly integrated to solid components, and more organic designs for tissue in growth and reduced stress shielding
- While AM can be limited by system resolution, residual material removal, and the need for support structure; part complexity is not an inherent limitation



This is a conceptual demo and has not been cleared/approved by the FDA

<http://www.withinlab.com/case-studies/index17.php>

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## Patient Matched Devices



- Pairing 3D imaging (CT, MRI, optical scanning) with 3D printing allows for personalized medical devices
- Incorporating virtual surgical software allows for personalized cutting guide and tools



K133809: [http://www.oxfordpm.com/news/article/2014-08-19\\_oxford\\_performance\\_materials\\_receives\\_fda\\_clearance\\_for\\_3d\\_printed\\_osteofab\\_patient-specific\\_facial\\_device.php](http://www.oxfordpm.com/news/article/2014-08-19_oxford_performance_materials_receives_fda_clearance_for_3d_printed_osteofab_patient-specific_facial_device.php)  
[http://www.accessdata.fda.gov/cdrh\\_docs/pdf13/K133809.pdf](http://www.accessdata.fda.gov/cdrh_docs/pdf13/K133809.pdf)



K121818: [http://www.oxfordpm.com/news/article/2013-02-18\\_osteofab\\_patient\\_specific\\_cranial\\_device\\_receives\\_510k\\_approval\\_-\\_osteofab\\_implants\\_ready\\_for\\_us\\_market\\_and\\_beyond.php](http://www.oxfordpm.com/news/article/2013-02-18_osteofab_patient_specific_cranial_device_receives_510k_approval_-_osteofab_implants_ready_for_us_market_and_beyond.php)  
[http://www.accessdata.fda.gov/cdrh\\_docs/pdf12/K121818.pdf](http://www.accessdata.fda.gov/cdrh_docs/pdf12/K121818.pdf)



K122870: <http://www.conformis.com/customized-knee-implants/products/total/>  
[http://www.accessdata.fda.gov/cdrh\\_docs/pdf12/K122870.pdf](http://www.accessdata.fda.gov/cdrh_docs/pdf12/K122870.pdf)

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## FDA Recognized Consensus Standards



<https://www.accessdata.fda.gov/scripts/cdrh/cfdocs/cfsstandards/search.cfm>

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## Recognized AM Consensus Standards (24)



- Design (6)
  - ISO/ASTM 52911-1, ISO/ASTM 52911-2, ISO/ASTM 52910, ASTM F3302, ASTM F3303, ISO/ASTM 52901
- Data (4)
  - ISO/ASTM 52950, ISO/ASTM 52915, ISO 17296-4, ASTM F2971
- Material – General (6)
  - ISO/ASTM 52903, ISO/ASTM 52912, ISO/ASTM 52907, ASTM F3301, ISO 17296-2, ASTM F3091
- Material – Specific (2)
  - ASTM F3001, ASTM F2924
- Assessment and Validation (4)
  - ISO/ASTM 52904, ASTM F3434, ASTM F3335, ISO/ASTM 52902
- General (2)
  - ISO/ASTM 52921, ISO/ASTM 52900

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## AM Standard Use



- AM standards ideally provide industry tools to use to address the technical considerations of the AM Guidance and any device specific testing needs
- While several of the existing standards address aspects of technical concerns (e.g. AM file formats or AM material specification), standards don't yet address entire technical considerations
- ASTM F3001/F2924 have agreed upon minimum specifications, but there is no standard for addressing effect of build space or powder re-use on final performance variability
- This results in industry developing their own individual approaches to addressing FDA concerns and FDA having to assess each approach

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## FDA AM Medical Standard Wishlist



- Better AM System Validation
  - Covering build space and powder re-use effects
  - Single and multiple AM systems
  - Correlation between coupon and final device properties
- Residual Powder Testing
  - Devices with lattices made by PBF often have some residual powder
  - Need a consistent way to assess how much residual powder is in a device
  - Need to better understand the maximum allowable amount of powder in a device
- AM Lattice Testing
  - Challenges applying the FDA porous coating tests to AM lattices
  - No AM lattice coupon for compression/tension testing
  - No standard way to measure AM lattice strut thickness

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## Standards Resources



- **Standards & Conformity Assessment Program**  
[www.fda.gov/medical-devices/device-advice-comprehensive-regulatory-assistance/standards-and-conformity-assessment-program#intro](https://www.fda.gov/medical-devices/device-advice-comprehensive-regulatory-assistance/standards-and-conformity-assessment-program#intro)
- **FDA Recognized Consensus Standards Database**  
[www.accessdata.fda.gov/scripts/cdrh/cfdocs/cfStandards/search.cfm](https://www.accessdata.fda.gov/scripts/cdrh/cfdocs/cfStandards/search.cfm)
- **CDRH Learn: How to Study and Market Your Device: Standards**  
[www.fda.gov/training/cdrhlearn/default.htm](https://www.fda.gov/training/cdrhlearn/default.htm)

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## Standards Resources



- **Recognition and Withdrawal of Voluntary Consensus Standards guidance**  
[www.fda.gov/regulatory-information/search-fda-guidance-documents/recognition-and-withdrawal-voluntary-consensus-standards](http://www.fda.gov/regulatory-information/search-fda-guidance-documents/recognition-and-withdrawal-voluntary-consensus-standards)
- **Appropriate Use of Voluntary Consensus Standards in Premarket Submissions for Medical Devices guidance**  
[www.fda.gov/regulatory-information/search-fda-guidance-documents/appropriate-use-voluntary-consensus-standards-premarket-submissions-medical-devices](http://www.fda.gov/regulatory-information/search-fda-guidance-documents/appropriate-use-voluntary-consensus-standards-premarket-submissions-medical-devices)
- **CDRH Learn: How to Study and Market Your Device: Standards**  
[www.fda.gov/training/cdrhlearn/default.htm](http://www.fda.gov/training/cdrhlearn/default.htm)

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## ASCA Resources



- **ASCA Pilot web page**  
[www.fda.gov/medical-devices/standards-and-conformity-assessment-program/accreditation-scheme-conformity-assessment-asca](http://www.fda.gov/medical-devices/standards-and-conformity-assessment-program/accreditation-scheme-conformity-assessment-asca)
- **ASCA Pilot program guidance**  
<https://www.fda.gov/regulatory-information/search-fda-guidance-documents/accreditation-scheme-conformity-assessment-asca-pilot-program>
- **ASCA Standards-specific guidances**
  - **Basic Safety and Essential Performance standards-specific guidance:**  
<https://www.fda.gov/regulatory-information/search-fda-guidance-documents/basic-safety-and-essential-performance-medical-electrical-equipment-medical-electrical-systems-and>
  - **Biocompatibility standards-specific guidance:**  
<https://www.fda.gov/regulatory-information/search-fda-guidance-documents/biocompatibility-testing-medical-devices-standards-specific-information-accreditation-scheme>
- **Ask ASCA! ASCA@FDA.HHS.GOV**

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**FDA U.S. FOOD & DRUG ADMINISTRATION** + *Devices*

**Questions?**

*Merci beaucoup*  
*Thank You*  
お疲れ様  
*Gracias*  
*Danke*  
*Grazie*  
谢谢你  
*Thanks*  
*Dank u*  
*Obrigado*